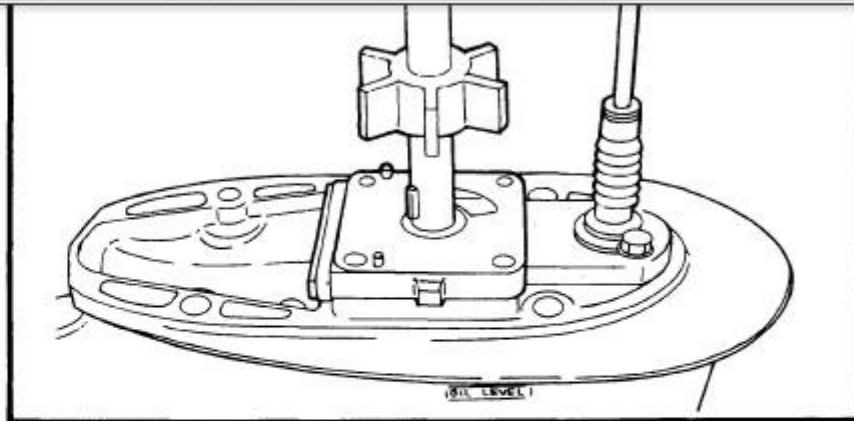
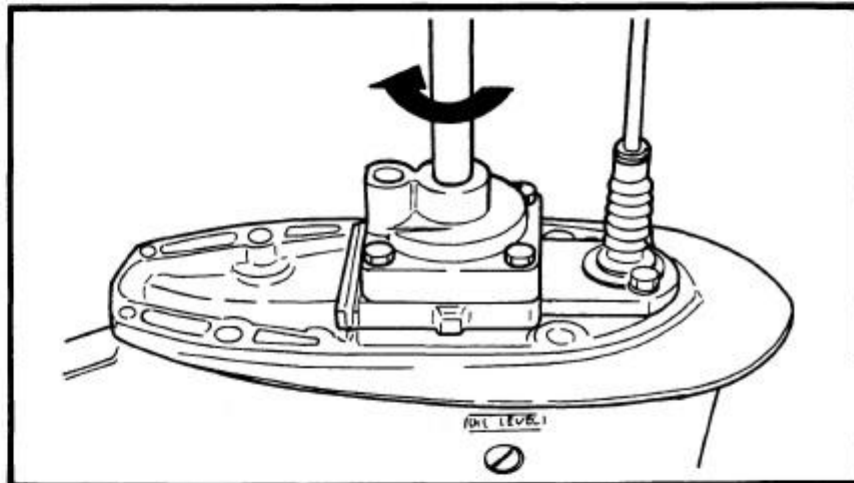


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140 125%



- On the oil-seal housing
- 4) Install a new key in the shaft, and insert a new bolt into the pump housing.



- 5) Grease the impeller, and pump housing, turning the impeller clockwise. Then tighten the bolts.



165000-0

## LOWER UNIT LEAKAGE

- 1) Tighten the gear oil dipstick. Connect the tester to the dipstick.
- 2) Pump the tester, and check the pressure. 100 kpa (1.0 kgf/cm<sup>2</sup>)
- 3) Check that the pressure is 100 kpa (1.0 kgf/cm<sup>2</sup> 14.2 psi).

**NOTE:** \_\_\_\_\_

If the pressure falls, the leak is in the gear oil dipstick.

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1996 Yamaha T50TLRU Outboards. The procedures in this manual are organized in a step-by-step format. The information has been compiled to provide the mechanic with an easy to read, handy reference that contains comprehensive explanation of all disassembly, repair, assembly and inspection operations. Each chapter provides exploded diagrams before each disassembly section for ease in identifying the correct disassembly and assembly procedures. The manual is completely bookmarked and searchable. It covers everything about the motor.

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