



4) Install a new key in the shaft, and insert a new...



5) Grease the impeller, and pump housing, turning... then tighten the bolts...



165000-0

## LOWER UNIT LEAKAGE

- 1) Tighten the gear oil-d... nect the tester to the...
- 2) Pump the tester, and... 100 kpa (1.0 kgf/cm<sup>2</sup>...
- 3) Check that the pressu... (1.0 kgf/cm<sup>2</sup> 14.2 psi)

**NOTE:** \_\_\_\_\_

If the pressure falls, the lea...

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This manual covers 2003 Yamaha LF115 HP outboards. The information has been compiled to provide the mechanic with an easy to read, handy reference that contains comprehensive explanation of all disassembly, repair, assembly and inspection operations. Each chapter provides exploded diagrams before each disassembly section for ease in identifying the correct disassembly and assembly procedures. The manual is completely bookmarked and searchable. It covers everything about the motor.s

..

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