

Elna 6004 Sewing Machine Service Manual

Manualoader

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Elna 6004 Sewing Machine Service Manual Disassemble and assemble the external parts Top cover and Face Plate 1 Base and Bed Cover 2 Belt Cover 3 Front Panel 4 To Replace and Adjustment Presser Bar Height 5 Needle Centering 6 Needle Bar height 7 Hook and Feed timing 8 Clearance between Needle and Hook 9 Backlash of hook drive gear and lower shaft gear 10 Feed Dog height 11 Upper Shaft Shield Plate position 12 Upper Thread Tension 13 Stretch Stitch Feed balance 14 Needle Threaded Plate 15 Buttonhole Lever and Sensor 16 To replace electrical components Circuit Board A 17 Circuit Board C 18 Circuit Board C and Fuse 19 DC Motor 20 Transformer 21 Machine Socket 22 Buttonhole Lever 23 Circuit Board K and F 24 Buttonhole Sensor 25 Wiring Diagram 26 General Function Check and Test Program 27-30

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