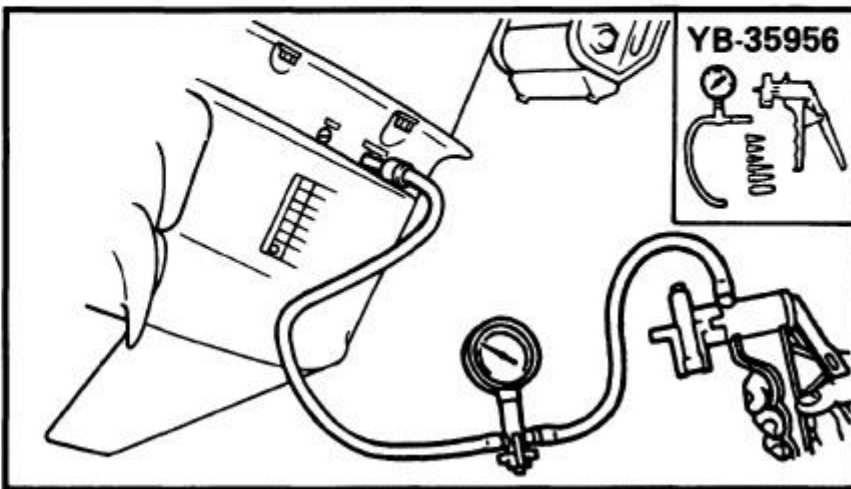




4) Install a new key in the shaft, and insert a new nut.



5) Grease the impeller, and pump housing, turning then tighten the bolts.



165000-0

LOWER UNIT LEAKAGE

- 1) Tighten the gear oil-d, nect the tester to the
- 2) Pump the tester, and 100 kpa (1.0 kgf/cm²)
- 3) Check that the pressure (1.0 kgf/cm² 14.2 psi)

NOTE: _____

If the pressure falls, the lea

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