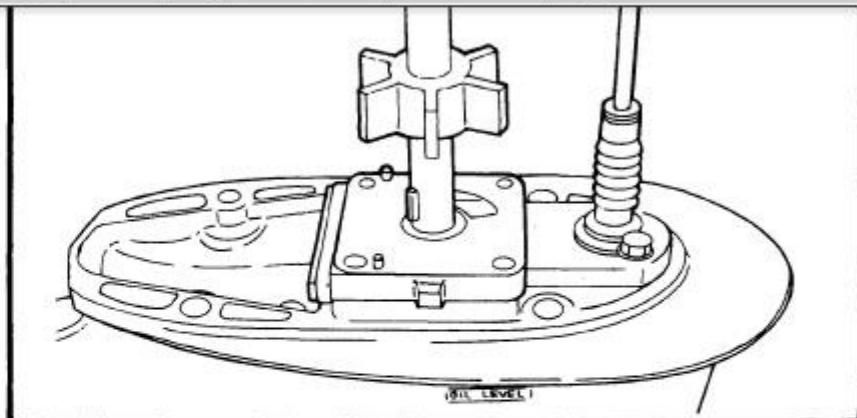
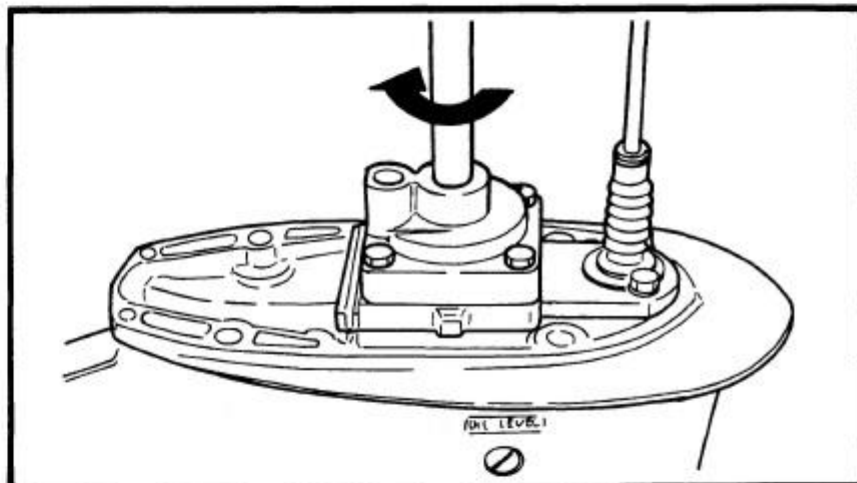


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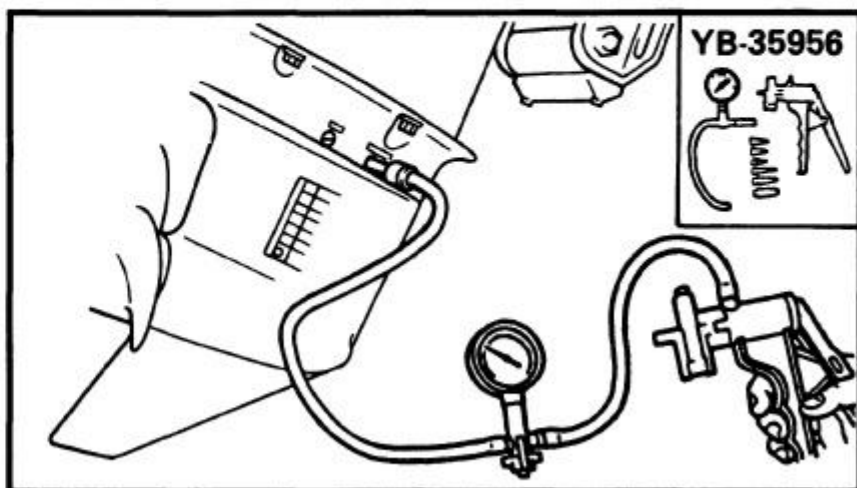
140 125%



On the oil-seal housing
4) Install a new key in the
shaft, and insert a new



5) Grease the impeller, and
pump housing, turning
then tighten the bolts



165000-0

LOWER UNIT LEAKAGE

- 1) Tighten the gear oil-dipstick, connect the tester to the
- 2) Pump the tester, and 100 kpa (1.0 kgf/cm²)
- 3) Check that the pressure (1.0 kgf/cm² 14.2 psi)

NOTE: _____

If the pressure falls, the leak

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1999 Yamaha S250 TXRX Outboards. The procedures in this manual are organized in a step-by-step format. The information has been compiled to provide the mechanic with an easy to read, handy reference that contains comprehensive explanation of all disassembly, repair, assembly and inspection operations. Each chapter provides exploded diagrams before each disassembly section for ease in identifying the correct disassembly and assembly procedures. The manual is completely bookmarked and searchable. It covers everything about the motor.

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