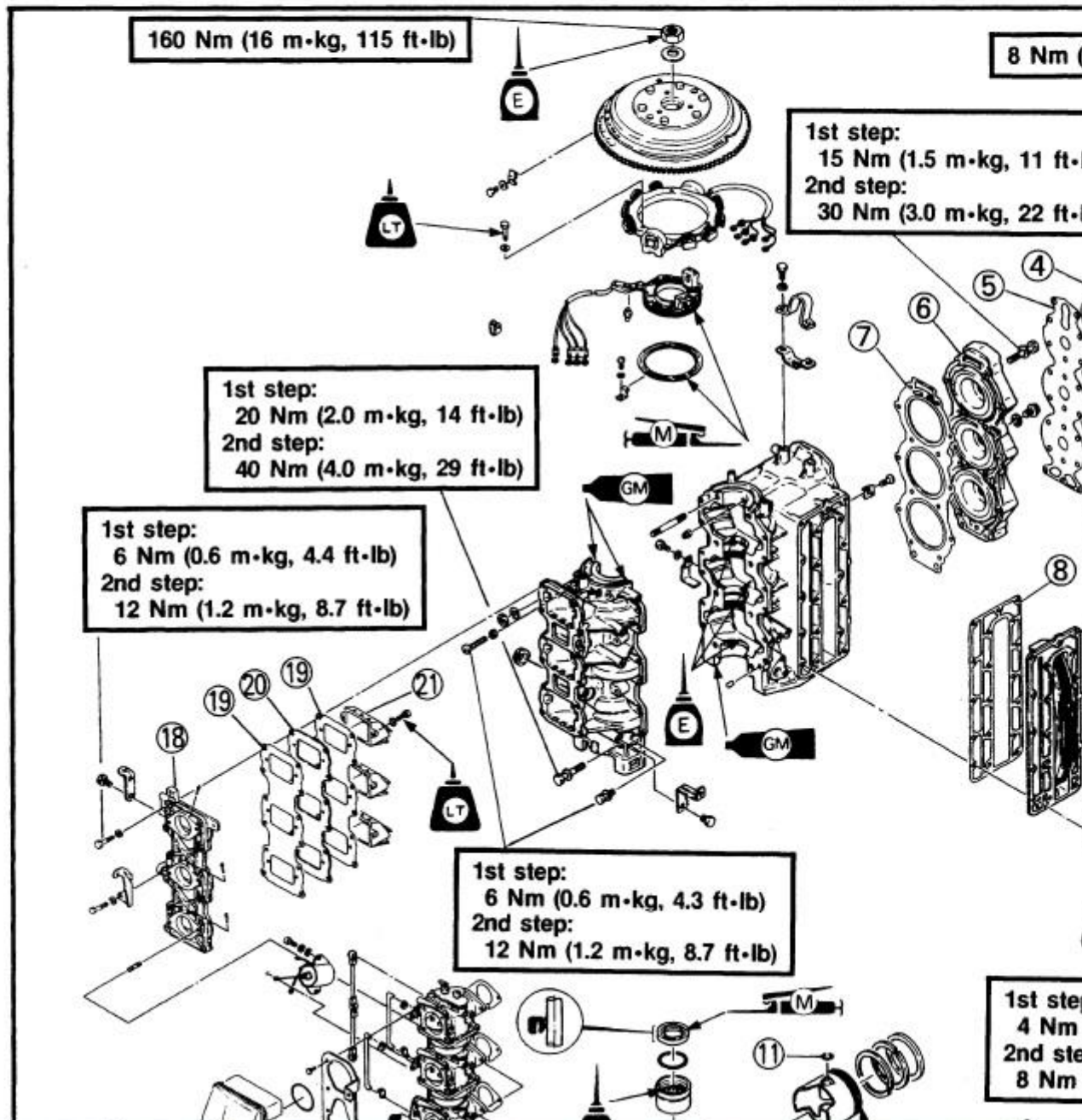


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- ④ Cylinder head cover
- ⑤ Head cover gasket
- ⑥ Cylinder head
- ⑦ Cylinder head gasket

- ⑪ Piston pin clip
- ⑫ Piston pin
- ⑬ Bearing
- ⑭ Circlip

- ⑮ Intake manifold
- ⑲ Valve seat
- ⑳ Reed valve
- ㉑ Reed valve



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This manual covers 1991 Yamaha 115 HP outboards. The information has been compiled to provide the mechanic with an easy to read, handy reference that contains comprehensive explanation of all disassembly, repair, assembly and inspection operations. Each chapter provides exploded diagrams before each disassembly section for ease in identifying the correct disassembly and assembly procedures. The manual is completely bookmarked and searchable. It covers everything about the motor.

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