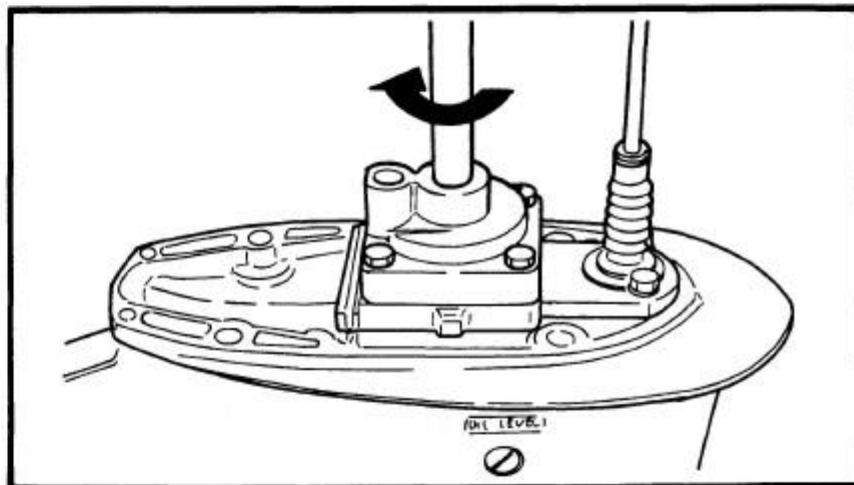


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140 125%



On the oil-seal housing
4) Install a new key in the
shaft, and insert a new



5) Grease the impeller, and
pump housing, turning
then tighten the bolts



165000-0

LOWER UNIT LEAKAGE

- 1) Tighten the gear oil-d
nect the tester to the
- 2) Pump the tester, and
100 kpa (1.0 kgf/cm²
- 3) Check that the pressu
(1.0 kgf/cm² 14.2 psi)

NOTE: _____

If the pressure falls, the lea

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