

Elna 745 845 Overlocker Service Manual

Manualoader

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Elna 745 845 Overlocker Service Manual A.General directions and recommendations B. Recommendations C. Mechanical sewing disorders D. Adjustment of the automatic tension unit E. Position of program selection - display drum indicator and display window F. Position of display drum indicator and upper looper shifting cam G. Adjustment of the Chain looper tension dial H. Gauge for the after - sales service 1. Removing Machine Base and Back Cover 2. Removing Front Cover and Mounting Covers 3. Angular position of balance weights and position of eccentrics 4. Height and alignment of cloth presser bar 5. Height and orientation of needle bar in relation to the needle plate holes 6. Height - clearance - angular position of lower looper 7. Clearance of needle guards 8. Timing of lower looper 9. Angular position of upper looper 10. Clearance and timing of upper looper to lower looper 11. Chain looper : angular position - clearance - orbital timing - clearance of chain needles guards 12. Chain looper thread take up rotary cam 13. Height of feed dog 14. Moving cutter and vertical feed timing 15. Horizontal feed timing against chainstitch needle 16. Differential feed 17. Position of fixed cutter and cutting width dial setting 18. Position of loopers threads take up lever 19. Safety device - Side Cover and Front Flap 20. Safety device - Presser foot and Needle Clamp Safety Lever 21. Top Cover device(for Model 845)

ANNEX Tools for setting SL/DF Dials Setting positions of SL/DF Dials Clearance between Feed Dog and Needle Plate Trouble shooting - Cover Hems Cover Hem stitch formations

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