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 INTERIOR Instrument Panel Steering Wheel Seat Luggage EQUIPMENT EQUIPMENT Multi Display Audio System Multi-information Display Air Conditioner System Windshield & Door Glass Rear Sunshade Power Outlet Wiper System PERFORMANCE PERFORMANCE Power Train Chassis SAFETY SAFETY SRS (Supplemental Restraint System) Airbag System DIMENSIONS EQUIPMENT LIST ENGINE 1ZZ-FE AND 3ZZ-FE ENGINE Description Major Difference Features of 1ZZ-FE and 3ZZ-FE Engine Engine Proper Valve Mechanism Lubrication System Cooling System Intake and Exhaust System Fuel System Ignition System Starting System Serpentine Belt Drive System Engine Control System 1AZ-FE ENGINE Description Major Difference Features of 1AZ-FE Engine Engine Proper Valve Mechanism Lubrication System Cooling System Intake and Exhaust System Fuel System Ignition System Starting System Serpentine Belt Drive System Engine Control System 1AZ-FSE ENGINE Description Major Difference Features of 1AZ-FSE Engine Engine Proper Valve Mechanism Lubrication System Cooling System Intake and Exhaust System Fuel System Ignition System Starting System Serpentine Belt Drive System Engine Control System 1CD-FTV ENGINE Description Major Difference Features of 1CD-FTV Engine Engine Proper Valve Mechanism Lubrication System Cooling System Intake and Exhaust System Fuel System Charging System Engine Control System CHASSIS CLUTCH Description Clutch Master Cylinder Clutch Start System MANUAL TRANSAXLE Description E354 and E357 Manual Transaxles AUTOMATIC TRANSAXLE Description U241E Automatic Transaxle U341E Automatic Transaxle Shift Control Mechanism SUSPENSION AND AXLE Suspension Axle DRIVE SHAFT Description BRAKE Description Major Difference (from Previous Model) Brake Control System (ABS with EBD) Brake Control System (ABS with EBD, BRAKE ASSIST, TRC, and VSC) STEERING Description Hydraulic Power Steering EPS (Electric Power Steering) BODY BODY STRUCTURE Lightweight And Highly Rigid Body Safety Features Rust-resistant Body Low Vibration And Low Noise Body Aerodynamics ENHANCEMENT OF PRODUCT APPEAL Parts With Low Repair Costs Seat Belt BODY ELECTRICAL MULTIPLEX COMMUNICATION Description Layout of BEAN Component Layout of AVC-LAN Component Basic of MPX Diagnosis LIGHTING Description Headlight Beam Level Control HID Headlight System Daytime Running Light System Illuminated Entry System Light Reminder System METER Combination Meter WIPER AND WASHER Description Layout of Main Component Raindrop Sensing Function AIR CONDITIONER Description Major Difference (from Previous Model) Refrigeration Cycle System Diagram Layout of Main Component Mode Position and Damper Operation Air Outlets and Air Volume Rations

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ELECTRONIC MOTOR POWER STEERING SYSTEM HOW TO PROCEED WITH TROUBLESHOOTING CUSTOMER PROBLEM ANALYSIS CHECK PRE-CHECK DIAGNOSTIC TROUBLE CODE CHART LOCATION TERMINALS OF ECU PROBLEM SYMPTOMS TABLE C1511/11 C1515/15 C1516/16 C1523/23 C1531/31 C1541/41 C1544/44 C1551/51 C1552/52 C1555/55 EMPS Warning Light Circuit TC TERMINAL CIRCUIT TS TERMINAL CIRCUIT AIR CONDITIONING SYSTEM HOW TO PROCEED WITH TROUBLESHOOTING CUSTOMER PROBLEM ANALYSIS CHECK PRE-CHECK DIAGNOSTIC TROUBLE CODE CHART LOCATION TERMINALS OF ECU PROBLEM SYMPTOMS TABLE 11 12 13 21 23 24 31 33 36 41 43 46 BACK-UP POWER SOURCE CIRCUIT IG POWER SOURCE CIRCUIT HEATER RELAY CIRCUIT BLOWER MOTOR CIRCUIT AIR CONDITIONER MAGNETIC VALUE CIRCUIT RECIRCULATION DAMPER SERVOMOTOR CIRCUIT HOT GAS HEATER MAGNETIC VALUE CIRCUIT HOT GAS HEATER SWITCH CIRCUIT COMBUSTION TYPE POWER HEATER SYSTEM HOW TO PROCEED WITH TROUBLESHOOTING CUSTOMER PROBLEM ANALYSIS CHECK PRE-CHECK DIAGNOSTIC TROUBLE CODE CHART LOCATION TERMINALS OF ECU PROBLEM SYMPTOMS TABLE ECU POWER SOURCE CIRCUIT POWER HEATER SWITCH CIRCUIT POWER HEATER FUEL PUMP CIRCUIT POWER HEATER ALTERNATOR CIRCUIT SUPPLEMENTAL RESTRAINT SYSTEM HOW TO PROCEED WITH TROUBLESHOOTING CUSTOMER PROBLEM ANALYSIS CHECK PRE-CHECK DIAGNOSTIC TROUBLE CODE CHART LOCATION TERMINALS OF ECU PROBLEM SYMPTOMS TABLE B0100/13 B0101/14 B0102/11 B0103/12 B0105/53 B0106/54 B0107/51 B0108/52 B0110/43 B0111/44 B0112/41 B0113/42 B0115/47 B0116/48 B0117/45 B0118/46 B0121/26 B0126/27 B0130/63 B0131/64 B0132/61 B0133/62 B0135/73 B0136/74 B0137/71 B0138/72 B1100/31 B1140/32 B1141/33 B1148/36 B1149/37 B1153/25 B1154/38 B1155/39 B1160/83 B1161/84 B1162/81 B1163/82 B1165/87 B1166/88 B1167/85 B1168/86 B1180/17 B1181/18 B1182/19 B1183/22 B1185/57 B1186/58 B1187/55 B1188/56 B1650/49 SOURCE VOLTAGE DROP SRS WARNING LIGHT CIRCUIT MALFUNCTION (ALWAYS LIGHT UP, WHEN IGNITION SWITCH IS ACC OR LOCK POSITION) SRS WARNING LIGHT CIRCUIT MALFUNCTION (DOES NOT LIGHT UP, WHEN IGNITION SWITCH IS TURNED TO ON) TC TERMINAL CIRCUIT AUDIO SYSTEM DESCRIPTION HOW TO PROCEED WITH TROUBLESHOOTING CUSTOMER PROBLEM ANALYSIS CHECK PRE-CHECK DIAGNOSTIC TROUBLE CODE CHART LOCATION TERMINALS OF ECU PROBLEM SYMPTOMS TABLE POWER

SOURCE CIRCUIT (RADIO RECEIVER ASSY) SOUND QUALITY IS BAD IN ALL MODES (VOLUME IS TOO LOW) NOISE OCCURS RADIO BROADCAST CANNOT BE RECEIVED (BAD RECEPTION) CD CANNOT BE INSERTED OR IS EJECTED RIGHT AFTER INSERTION CD CANNOT BE EJECTED SOUND QUALITY IS BAD ONLY WHEN CD IS PLAYED (VOLUME IS TOO LOW) CD SOUND SKIPS CASSETTE TAPE CANNOT BE INSERTED OR PLAYED CASSETTE TAPE CANNOT BE EJECTED SOUND QUALITY IS BAD ONLY WHEN PLAYING TAPE TAPE IS TANGLED DUE TO INCORRECT TAPE SPEED OR AUTO-REVERSE MALFUNCTION A AUDIO SYSTEM CANNOT BE OPERATED. WITH STEERING PAD SWITCH NAVIGATION SYSTEM HOW TO PROCEED WITH TROUBLESHOOTING CUSTOMER PROBLEM ANALYSIS CHECK PRE-CHECK DIAGNOSTIC TROUBLE CODE CHART LOCATION TERMINALS OF ECU PROBLEM SYMPTOMS TABLE POWER SOURCE CIRCUIT (MULTI-DISPLAY (CRT DISPLAY) DISPLAY) POWER SOURCE CIRCUIT (NAVIGATION ECU) POWER SOURCE CIRCUIT (NAVIGATION CONTROLLER HOLDER) AVC-LAN CIRCUIT NAVIGATION SCREEN NOT STABILIZED (SYNCHRONOUS ERROR) COLOR ON NAVIGATION SCREEN IS UNUSUAL (RGB SIGNAL ERROR) FRONT SPEAKER (DRIVER SIDE) ONLY IS NOT HEARD CURRENT POSITION CANNOT BE DISPLAYED ON SCREEN (DISC CAUTION SCREEN DOES NOT CHANGE) MAP IS DISPLAYED IN WHITE OR BLUE SCREEN (SWITCHED AND VEHICLE POSITION MARK ARE DISPLAYED) VEHICLE POSITION IS DEVIATED FROM CORRECT POINT BADLY GPS MARK DOES NOT APPEAR VEHICLE POSITION MARK ROTATES ARBITRARILY (MAP ROTATES ARBITRARILY) DRIVING DIRECTIONS OPPOSITE TO MOVING DIRECTION OF VEHICLE POSITION MARK A NAVIGATION CONTROLLER ASSY DOES NOT OPERATE WHEN MOUNT THE NAVIGATION CONTROLLER ASSY TO THE NAVIGATION CONTROLLER HOLDER, IT CANNOT BE OPERATED THE SYSTEM CANNOT BE OPERATED BY THE VOICE SOUND COMBINATION METER HOW TO PROCEED WITH TROUBLESHOOTING CUSTOMER PROBLEM ANALYSIS CHECK PRE-CHECK LOCATION TERMINALS OF ECU PROBLEM SYMPTOMS TABLE MALFUNCTION IN SPEEDOMETER MALFUNCTION IN TACHOMETER MALFUNCTION IN WATER TEMPERATURE RECEIVER GAUGE MALFUNCTION IN FUEL RECEIVER GAUGE ENTIRE COMBINATION METER DOES NOT OPERATE SEAT BELT WARNING LAMP FOR DRIVERS SEAT DOES NOT OPERATE SEAT BELT WARNING LAMP FOR FRONT PASSENGERS SEAT DOES NOT FLASH THE AMBIENT TEMPERATURE DOES NOT DISPLAY WARNING BUZZER DOES NOT

SOUND POWER DOOR LOCK CONTROL SYSTEM HOW TO PROCEED WITH TROUBLESHOOTING CUSTOMER PROBLEM ANALYSIS CHECK PRE-CHECK CUSTOMIZE PARAMETERS LOCATION TERMINALS OF ECU PROBLEM SYMPTOMS TABLE ALL DOORS CANNOT BE LOCKED / UNLOCKED AT ONCE KEY LOCK-IN PREVENTION FUNCTION DOES NOT WORK PROPERLY (MANUAL OPERATION AND OPERATION INTERLOCKED WITH KEY ARE ACTIVE) DOUBLE LOCK FUNCTION DOES NOT OPERATE PROPERLY WIRELESS DOOR LOCK CONTROL SYSTEM HOW TO PROCEED WITH TROUBLESHOOTING CUSTOMER PROBLEM ANALYSIS CHECK LOCATION. TERMINALS OF ECU PROBLEM SYMPTOMS TABLE ONLY WIRELESS CONTROL FUNCTION DOES NOT OPERATE (PREPARE NEW OR NORMAL TRANSMITTER OF THE SAME TYPE VEHICLE) NO ANSWER-BACK (HAZARD WARNING LAMP) KEY REMINDER WARNING SYSTEM HOW TO PROCEED WITH TROUBLESHOOTING CUSTOMER PROBLEM ANALYSIS CHECK PRE-CHECK LOCATION TERMINALS OF ECU PROBLEM SYMPTOMS TABLE KEY REMINDER BUZZER DOES NOT SOUND ENGINE IMMOBILISER SYSTEM HOW TO PROCEED WITH TROUBLESHOOTING CUSTOMER PROBLEM ANALYSIS CHECK PRE-CHECK DIAGNOSTIC TROUBLE CODE CHART LOCATION TERMINALS OF ECU PROBLEM SYMPTOMS TABLE B2780 B2784 B2793 B2794 B2795 B2796 B2797 B2799 THEFT DETERRENT SYSTEM HOW TO PROCEED WITH TROUBLESHOOTING CUSTOMER PROBLEM ANALYSIS CHECK LOCATION TERMINALS OF ECU PROBLEM SYMPTOMS TABLE SECURITY INDICATOR CIRCUIT ECU POWER SOURCE CIRCUIT IGNITION SWITCH CIRCUIT ENGINE HOOD COURTESY SWITCH CIRCUIT HORN CIRCUIT THEFT WARNING SIREN CIRCUIT INTRUSION SENSOR CIRCUIT MULTIPLEX COMMUNICATION SYSTEM HOW TO PROCEED WITH TROUBLESHOOTING PRE-CHECK DIAGNOSTIC TROUBLE CODE CHART LOCATION TERMINALS OF ECU B1214 B1261 B1262 B1269 B1271 CRUISE CONTROL SYSTEM HOW TO PROCEED WITH TROUBLESHOOTING CUSTOMER PROBLEM ANALYSIS CHECK PRE-CHECK DIAGNOSTIC TROUBLE CODE CHART LOCATION TERMINALS OF ECM PROBLEM SYMPTOMS TABLE P0500/21 P0571/52 P0607/54 CRUISE CONTROL SWITCH CIRCUIT CRUISE MAIN INDICATOR LIGHT CIRCUIT DIAGNOSIS CIRCUIT CRUISE CONTROL SYSTEM (2AZ-FSE)(From February, 2004) HOW TO PROCEED WITH TROUBLESHOOTING CUSTOMER PROBLEM ANALYSIS CHECK PRE-CHECK DIAGNOSTIC TROUBLE CODE CHART LOCATION TERMINALS OF ECM PROBLEM SYMPTOMS TABLE P0500/21 P0571/52 P0607/54 CRUISE

CONTROL SWITCH CIRCUIT CRUISE MAIN INDICATOR LIGHT CIRCUIT DIAGNOSIS CIRCUIT ENGINE CONTROL SYSTEM SFI SYSTEM (1ZZ-FE/3ZZ-FE) ON-VEHICLE INSPECTION INSPECTION SFI SYSTEM (1ZZ-FE/3ZZ-FE)(From February, 2004) ON-VEHICLE INSPECTION INSPECTION THROTTLE BODY ASSY (1ZZ-FE) COMPONENTS Removal & Installation and Disassembly & Reassembly THROTTLE BODY ASSY (3ZZ-FE) COMPONENTS Removal & Installation and Disassembly & Reassembly THROTTLE BODY ASSY (1ZZ-FE/3ZZ-FE)(From February, 2004) COMPONENTS REPLACEMENT KNOCK SENSOR (1ZZ-FE/3ZZ-FE) REPLACEMENT ACCELERATOR PEDAL ASSY (1ZZ-FE/3ZZ-FE)(From February, 2004) REPLACEMENT SFI SYSTEM (1AZ-FE) ON-VEHICLE INSPECTION INSPECTION THROTTLE BODY ASSY (1AZ-FE) COMPONENTS Removal & Installation and Disassembly & Reassembly KNOCK SENSOR (1AZ-FE) COMPONENTS REPLACEMENT SFI SYSTEM (1AZ-FSE) ON-VEHICLE INSPECTION INSPECTION THROTTLE BODY ASSY (1AZ-FSE) COMPONENTS REPLACEMENT KNOCK SENSOR (1AZ-FSE) COMPONENTS REPLACEMENT SFI SYSTEM (2AZ-FSE) (2003.7 -) ON-VEHICLE INSPECTION INSPECTION THROTTLE BODY ASSY (2AZ-FSE) (2003.7 -) COMPONENTS REPLACEMENT KNOCK SENSOR (2AZ-FSE) (2003.7 -) COMPONENTS REPLACEMENT ACCELERATOR PEDAL ASSY (2AZ-FSE) (2003.7 -) REPLACEMENT ECD SYSTEM (1CD-FTV) ON-VEHICLE INSPECTION INSPECTION ECD SYSTEM (1CD-FTV)(From September, 2003) ON-VEHICLE INSPECTION INSPECTION INTAKE SHUTTER ASSY (1CD-FTV) COMPONENTS Removal & Installation and Disassembly & Reassembly INTAKE SHUTTER ASSY (1CD-FTV)(From September, 2003) COMPONENTS Removal & Installation and Disassembly & Reassembly CAMSHAFT POSITION SENSOR (1CD-FTV) REPLACEMENT CRANKSHAFT POSITION SENSOR (1CD-FTV) REPLACEMENT ECM REPLACEMENT ECM(From September, 2003) REPLACEMENT ACCELERATOR PEDAL ASSY (1AZ-FSE/1CD-FTV) REPLACEMENT FUEL SYSTEM (1ZZ-FE/3ZZ-FE) PRECAUTION ON-VEHICLE INSPECTION INSPECTION FUEL INJECTOR ASSY (1ZZ-FE/3ZZ-FE) COMPONENTS REPLACEMENT FUEL SYSTEM (1AZ-FE) PRECAUTION ON-VEHICLE INSPECTION INSPECTION FUEL INJECTOR ASSY (1AZ-FE) COMPONENTS REPLACEMENT FUEL PRESSURE PULSATION DAMPER ASSY (1AZ-FE) REPLACEMENT FUEL SYSTEM(1AZ-FSE) PRECAUTION ON-VEHICLE INSPECTION INSPECTION FUEL INJECTOR ASSY (1AZ-FSE) COMPONENTS REPLACEMENT FUEL PUMP ASSY (1AZ-FSE) COMPONENTS REPLACEMENT FUEL SYSTEM (2AZ-FSE) (2003.7 -) PRECAUTION ON-VEHICLE

INSPECTION INSPECTION FUEL INJECTOR ASSY (2AZ-FSE) (2003.7 -) COMPONENTS REPLACEMENT FUEL PUMP ASSY (2AZ-FSE) (2003.7 -) COMPONENTS REPLACEMENT FUEL SUCTION W/ PUMP & GAUGE TUBE ASSY (2AZ-FSE) (2003.7 -) COMPONENTS REPLACEMENT FUEL TANK ASSY (2AZ-FSE) (2003.7 -) COMPONENTS Removal & Installation and Disassembly & Reassembly FUEL SYSTEM (1CD-FTV) INSPECTION FUEL SYSTEM (1CD-FTV)(From September, 2003) INSPECTION INJECTOR ASSY (1CD-FTV) COMPONENTS REPLACEMENT INJECTOR ASSY (1CD-FTV)(From September, 2003) COMPONENTS REPLACEMENT INJECTION OR SUPPLY PUMP ASSY (1CD-FTV) COMPONENTS REPLACEMENT INJECTION OR SUPPLY PUMP ASSY (1CD-FTV)(From September, 2003) COMPONENTS REPLACEMENT COMMON RAIL ASSY (1CD-FTV) COMPONENTS REPLACEMENT COMMON RAIL ASSY (1CD-FTV)(From September, 2003) COMPONENTS REPLACEMENT FUEL FILTER ASSY (1CD-FTV) REPLACEMENT FUEL PUMP ASSY (GASOLINE) COMPONENTS REPLACEMENT FUEL TANK ASSY (GASOLINE) COMPONENTS Removal & Installation and Disassembly & Reassembly FUEL TANK ASSY (DIESEL) COMPONENTS Removal & Installation and Disassembly & Reassembly FUEL CONTROL SWITCH (1CD-FTV)(From September, 2003) LOCATION REPLACEMENT EMISSION CONTROL EMISSION CONTROL SYSTEM (1ZZ-FE/3ZZ-FE) ON-VEHICLE INSPECTION INSPECTION EMISSION CONTROL SYSTEM (1AZ-FE) ON-VEHICLE INSPECTION INSPECTION EMISSION CONTROL SYSTEM (1AZ-FSE) ON-VEHICLE INSPECTION INSPECTION EMISSION CONTROL SYSTEM (2AZ-FSE) (2003.7 -) ON-VEHICLE INSPECTION INSPECTION EMISSION CONTROL SYSTEM (1CD-FTV) ON-VEHICLE INSPECTION EMISSION CONTROL SYSTEM (1CD-FTV)(From September, 2003) ON-VEHICLE INSPECTION INSPECTION EGR SYSTEM (1CD-FTV) ON-VEHICLE INSPECTION INSPECTION EGR SYSTEM (1CD-FTV)(From September, 2003) ON-VEHICLE INSPECTION INSPECTION INTAKE INTAKE AIR CONTROL SYSTEM (1AZ-FSE) ON-VEHICLE INSPECTION INSPECTION INTAKE AIR CONTROL SYSTEM (2AZ-FSE) (2003.7 -) ON-VEHICLE INSPECTION INSPECTION TURBO CHARGER SYSTEM (1CD-FTV) PRECAUTION ON-VEHICLE INSPECTION INSPECTION TURBO CHARGER SYSTEM (1CD-FTV)(From September, 2003) PRECAUTION ON-VEHICLE INSPECTION INSPECTION TURBOCHARGER SUB-ASSY (1CD-FTV) COMPONENTS REPLACEMENT TURBOCHARGER SUB-ASSY (1CD-FTV)(From September, 2003) COMPONENTS REPLACEMENT INTERCOOLER ASSY (1CD-FTV) REPLACEMENT ENGINE MECHANICAL ENGINE (1ZZ-FE/3ZZ-FE) INSPECTION

FAN AND GENERATOR V BELT (1ZZ-FE/3ZZ-FE) REPLACEMENT VALVE CLEARANCE (1ZZ-FE/3ZZ-FE) ADJUSTMENT PARTIAL ENGINE ASSY (1ZZ-FE/3ZZ-FE) COMPONENTS REPLACEMENT PARTIAL ENGINE ASSY (1ZZ-FE/3ZZ-FE)(From February, 2004) COMPONENTS REPLACEMENT CHAIN SUB-ASSY (1ZZ-FE/3ZZ-FE) COMPONENTS REPLACEMENT CAMSHAFT (1ZZ-FE/3ZZ-FE) COMPONENTS REPLACEMENT CYLINDER HEAD GASKET (1ZZ-FE/3ZZ-FE) COMPONENTS REPLACEMENT CYLINDER HEAD GASKET (1ZZ-FE/3ZZ-FE)(From February, 2004) COMPONENTS REPLACEMENT TIMING CHAIN OR BELT COVER OIL SEAL (1ZZ-FE/3ZZ-FE) REPLACEMENT ENGINE REAR OIL SEAL (1ZZ-FE/3ZZ-FE) REPLACEMENT ENGINE (1AZ-FE) INSPECTION FAN AND GENERATOR V BELT (1AZ-FE) REPLACEMENT VALVE CLEARANCE (1AZ-FE) ADJUSTMENT PARTIAL ENGINE ASSY (1AZ-FE) COMPONENTS REPLACEMENT CHAIN SUB-ASSY (1AZ-FE) COMPONENTS REPLACEMENT CYLINDER HEAD GASKET (1AZ-FE) COMPONENTS REPLACEMENT CAMSHAFT (1AZ-FE) COMPONENTS REPLACEMENT TIMING GEAR CASE OR TIMING CHAIN CASE OIL SEAL (1AZ-FE) REPLACEMENT ENGINE REAR OIL SEAL (1AZ-FE) REPLACEMENT ENGINE (1AZ-FSE) INSPECTION FAN AND GENERATOR V BELT (1AZ-FSE) REPLACEMENT VALVE CLEARANCE (1AZ-FSE) ADJUSTMENT PARTIAL ENGINE ASSY (1AZ-FSE) COMPONENTS REPLACEMENT CHAIN SUB-ASSY (1AZ-FSE) COMPONENTS REPLACEMENT CAMSHAFT (1AZ-FSE) COMPONENTS REPLACEMENT CYLINDER HEAD GASKET (1AZ-FSE) COMPONENTS REPLACEMENT TIMING GEAR CASE OR TIMING CHAIN CASE OIL SEAL (1AZ-FSE) REPLACEMENT ENGINE REAR OIL SEAL (1AZ-FSE) REPLACEMENT ENGINE (2AZ-FSE) (2003.7 -) INSPECTION FAN AND GENERATOR V BELT (2AZ-FSE) (2003.7 -) REPLACEMENT VALVE CLEARANCE (2AZ-FSE) (2003.7 -) ADJUSTMENT PARTIAL ENGINE ASSY (2AZ-FSE) (2003.7 -) COMPONENTS REPLACEMENT CHAIN SUB-ASSY (2AZ-FSE) (2003.7 -) COMPONENTS REPLACEMENT CAMSHAFT (2AZ-FSE) (2003.7 -) COMPONENTS REPLACEMENT CYLINDER HEAD GASKET (2AZ-FSE) (2003.7 -) COMPONENTS REPLACEMENT TIMING GEAR CASE OR TIMING CHAIN CASE OIL SEAL (2AZ-FSE) (2003.7 -) REPLACEMENT ENGINE REAR OIL SEAL (2AZ-FSE) (2003.7 -) REPLACEMENT ENGINE (1CD-FTV) INSPECTION ENGINE (1CD-FTV)(From September, 2003) INSPECTION DRIVE BELT (1CD-FTV) REPLACEMENT VALVE CLEARANCE (1CD-FTV) ADJUSTMENT VALVE CLEARANCE (1CD-FTV)(From September, 2003) ADJUSTMENT PARTIAL ENGINE ASSY (1CD-FTV) COMPONENTS REPLACEMENT PARTIAL ENGINE ASSY

(1CD-FTV)(From September, 2003) COMPONENTS REPLACEMENT TIMING BELT (1CD-FTV) COMPONENTS REPLACEMENT TIMING BELT (1CD-FTV)(From September, 2003) COMPONENTS REPLACEMENT CAMSHAFT (1CD-FTV) COMPONENTS REPLACEMENT CAMSHAFT (1CD-FTV)(From September, 2003) COMPONENTS REPLACEMENT CYLINDER HEAD GASKET (1CD-FTV) COMPONENTS REPLACEMENT CYLINDER HEAD GASKET (1CD-FTV)(From September, 2003) COMPONENTS REPLACEMENT CRANKSHAFT SEAL (1CD-FTV) REPLACEMENT CRANKSHAFT SEAL (1CD-FTV)(From September, 2003) REPLACEMENT ENGINE REAR OIL SEAL (1CD-FTV) REPLACEMENT ENGINE REAR OIL SEAL (1CD-FTV)(From September, 2003) REPLACEMENT EXHAUST EXHAUST PIPE ASSY (1ZZ-FE/3ZZ-FE) COMPONENTS Removal & Installation and Disassembly & Reassembly EXHAUST PIPE ASSY (1AZ-FE/1AZ-FSE) COMPONENTS Removal & Installation and Disassembly & Reassembly EXHAUST PIPE ASSY (2AZ-FSE) (2003.7 -) COMPONENTS Removal & Installation and Disassembly & Reassembly EXHAUST PIPE ASSY (1CD-FTV) COMPONENTS Removal & Installation and Disassembly & Reassembly EXHAUST PIPE ASSY (1CD-FTV)(From September, 2003) COMPONENTS Removal & Installation and Disassembly & Reassembly COOLING COOLING SYSTEM (1ZZ-FE/3ZZ-FE) ON-VEHICLE INSPECTION INSPECTION COOLING SYSTEM (1ZZ-FE/3ZZ-FE)(From February, 2004) ON-VEHICLE INSPECTION INSPECTION COOLING FAN SYSTEM (1ZZ-FE/3ZZ-FE) ON-VEHICLE INSPECTION INSPECTION ENGINE COOLANT (1ZZ-FE/3ZZ-FE) REPLACEMENT ENGINE COOLANT (1ZZ-FE/3ZZ-FE)(From February, 2004) REPLACEMENT WATER PUMP ASSY (1ZZ-FE/3ZZ-FE) REPLACEMENT THERMOSTAT (1ZZ-FE/3ZZ-FE) REPLACEMENT RADIATOR ASSY (1ZZ-FE/3ZZ-FE) REPLACEMENT COOLING SYSTEM (1AZ-FE) ON-VEHICLE INSPECTION INSPECTION COOLING FAN SYSTEM (1AZ-FE) ON-VEHICLE INSPECTION INSPECTION ENGINE COOLANT (1AZ-FE) REPLACEMENT WATER PUMP ASSY (1AZ-FE) REPLACEMENT THERMOSTAT(1AZ-FE) REPLACEMENT RADIATOR ASSY (1AZ-FE) REPLACEMENT COOLING SYSTEM (1AZ-FSE) ON-VEHICLE INSPECTION INSPECTION COOLING FAN SYSTEM (1AZ-FSE) ON-VEHICLE INSPECTION INSPECTION ENGINE COOLANT (1AZ-FSE) REPLACEMENT WATER PUMP ASSY (1AZ-FSE) REPLACEMENT THERMOSTAT (1AZ-FSE) REPLACEMENT RADIATOR ASSY (1AZ-FSE) REPLACEMENT COOLING SYSTEM (2AZ-FSE) (2003.7 -) ON-VEHICLE INSPECTION INSPECTION COOLING FAN SYSTEM (2AZ-FSE) (2003.7 -) ON-VEHICLE INSPECTION INSPECTION ENGINE

COOLANT (2AZ-FSE) (2003.7 -) REPLACEMENT RADIATOR ASSY (2AZ-FSE) (2003.7 -) REPLACEMENT WATER PUMP ASSY (2AZ-FSE) (2003.7 -) REPLACEMENT THERMOSTAT (2AZ-FSE) (2003.7 -) REPLACEMENT COOLING SYSTEM (1CD-FTV) ON-VEHICLE INSPECTION INSPECTION COOLING SYSTEM (1CD-FTV)(From September, 2003) ON-VEHICLE INSPECTION INSPECTION COOLING FAN SYSTEM (1CD-FTV) ON-VEHICLE INSPECTION INSPECTION ENGINE COOLANT (1CD-FTV) REPLACEMENT ENGINE COOLANT (1CD-FTV)(From September, 2003) REPLACEMENT WATER PUMP ASSY (1CD-FTV) REPLACEMENT WATER PUMP ASSY (1CD-FTV)(From September, 2003) REPLACEMENT THERMOSTAT (1CD-FTV) REPLACEMENT RADIATOR ASSY (1CD-FTV) REPLACEMENT LUBRICATION LUBRICATION SYSTEM (1ZZ-FE/3ZZ-FE) ON-VEHICLE INSPECTION OIL PUMP ASSY (1ZZ-FE/3ZZ-FE) REPLACEMENT OIL FILTER SUB-ASSY (1ZZ-FE/3ZZ-FE) REPLACEMENT LUBRICATION SYSTEM (1AZ-FE) ON-VEHICLE INSPECTION OIL PUMP ASSY (1AZ-FE) REPLACEMENT OIL FILTER SUB-ASSY (1AZ-FE) REPLACEMENT LUBRICATION SYSTEM (1AZ-FSE) ON-VEHICLE INSPECTION OIL PUMP ASSY (1AZ-FSE) REPLACEMENT OIL FILTER SUB-ASSY (1AZ-FSE) REPLACEMENT LUBRICATION SYSTEM (2AZ-FSE) (2003.7 -) ON-VEHICLE INSPECTION OIL PUMP ASSY (2AZ-FSE) (2003.7 -) REPLACEMENT OIL FILTER SUB-ASSY (2AZ-FSE) (2003.7 -) REPLACEMENT OIL COOLER ASSY (2AZ-FSE) (2003.7 -) REPLACEMENT LUBRICATION SYSTEM (1CD-FTV) ON-VEHICLE INSPECTION LUBRICATION SYSTEM (1CD-FTV)(From September, 2003) ON-VEHICLE INSPECTION OIL PUMP ASSY (1CD-FTV) REPLACEMENT OIL PUMP ASSY (1CD-FTV)(From September, 2003) REPLACEMENT OIL FILTER SUB-ASSY (1CD-FTV) REPLACEMENT OIL COOLER ASSY (1CD-FTV) REPLACEMENT IGNITION IGNITION SYSTEM (1ZZ-FE/3ZZ-FE) ON-VEHICLE INSPECTION INSPECTION CAMSHAFT POSITION SENSOR (1ZZ-FE/3ZZ-FE) REPLACEMENT CRANKSHAFT POSITION SENSOR (1ZZ-FE/3ZZ-FE) REPLACEMENT IGNITION SYSTEM (1AZ-FE) ON-VEHICLE INSPECTION INSPECTION IGNITION SYSTEM (1AZ-FSE) ON-VEHICLE INSPECTION INSPECTION CAMSHAFT POSITION SENSOR (1AZ-FE/1AZ-FSE) REPLACEMENT CRANKSHAFT POSITION SENSOR (1AZ-FE/1AZ-FSE) REPLACEMENT IGNITION SYSTEM (2AZ-FSE) (2003.7 -) ON-VEHICLE INSPECTION INSPECTION CAMSHAFT POSITION SENSOR (2AZ-FSE) CRANKSHAFT POSITION SENSOR (2AZ-FSE) (2003.7 -) REPLACEMENT STARTING & CHARGING STARTING SYSTEM (1ZZ-FE/3ZZ-FE) INSPECTION STARTER ASSY (1ZZ-FE/3ZZ-FE) REPLACEMENT CHARGING

SYSTEM (1ZZ-FE/3ZZ-FE) PRECAUTION ON-VEHICLE INSPECTION GENERATOR ASSY (1ZZ-FE/3ZZ-FE) REPLACEMENT STARTING SYSTEM (1AZ-FE) INSPECTION STARTING SYSTEM (1AZ-FSE) INSPECTION STARTER ASSY (1AZ-FE/1AZ-FSE) REPLACEMENT CHARGING SYSTEM (1AZ-FE) PRECAUTION ON-VEHICLE INSPECTION CHARGING SYSTEM (1AZ-FSE) PRECAUTION ON-VEHICLE INSPECTION GENERATOR ASSY (1AZ-FE/1AZ-FSE) REPLACEMENT STARTING SYSTEM (2AZ-FSE) (2003.7 -) INSPECTION STARTER ASSY (2AZ-FSE) (2003.7 -) REPLACEMENT CHARGING SYSTEM (2AZ-FSE) (2003.7 -) PRECAUTION ON-VEHICLE INSPECTION GENERATOR ASSY (2AZ-FSE) (2003.7 -) REPLACEMENT STARTING SYSTEM (1CD-FTV) INSPECTION STARTER ASSY (1CD-FTV) REPLACEMENT CHARGING SYSTEM (1CD-FTV) PRECAUTION ON-VEHICLE INSPECTION GENERATOR ASSY (1CD-FTV) REPLACEMENT PRE-HEATING SYSTEM (1CD-FTV) ON-VEHICLE INSPECTION INSPECTION PRE-HEATING SYSTEM (1CD-FTV)(From September, 2003) ON-VEHICLE INSPECTION INSPECTION GLOW PLUG ASSY (1CD-FTV) REPLACEMENT FRONT SUSPENSION FRONT SUSPENSION SYSTEM PROBLEM SYMPTOMS TABLE FRONT SUSPENSION COMPONENTS FRONT WHEEL ALIGNMENT ADJUSTMENT FRONT SHOCK ABSORBER WITH COIL SPRING OVERHAUL DISPOSAL FRONT SUSPENSION ARM SUB-ASSY LOWER NO.1 LH (ATM) REPLACEMENT FRONT SUSPENSION ARM SUB-ASSY LOWER NO.1 LH (MTM) REPLACEMENT FRONT SUSPENSION ARM SUB-ASSY LOWER NO.1 LH (2AZ-FSE) (2003.7 -) REPLACEMENT LOWER BALL JOINT ASSY FRONT LH REPLACEMENT STABILIZER BAR FRONT REPLACEMENT REAR SUSPENSION REAR SUSPENSION SYSTEM PROBLEM SYMPTOMS TABLE REAR SUSPENSION COMPONENTS REAR WHEEL ALIGNMENT ADJUSTMENT REAR SHOCK ABSORBER WITH COIL SPRING OVERHAUL DISPOSAL REAR SUSPENSION ARM ASSY NO.1 LH OVERHAUL LOWER CONTROL ARM ASSY LH REPLACEMENT UPPER CONTROL ARM ASSY REPLACEMENT STABILIZER BAR REAR REPLACEMENT TIRE & WHEEL WHEEL AND TIRE SYSTEM INSPECTION WHEEL AND TIRE SYSTEM (2AZ-FSE) (2003.7 -) INSPECTION DRIVE SHAFT / PROPELLER SHAFT DRIVE SHAFT, PROPELLER SHAFT, AXLE PROBLEM SYMPTOMS TABLE ON-VEHICLE INSPECTION FRONT DRIVE SHAFT COMPONENTS OVERHAUL FRONT DRIVE SHAFT (2AZ-FSE) (2003.7 -) COMPONENTS OVERHAUL FRONT AXLE HUB SUB-ASSY LH COMPONENTS REPLACEMENT FRONT AXLE LH HUB BOLT REPLACEMENT REAR AXLE CARRIER SUB-ASSY LH COMPONENTS REPLACEMENT REAR AXLE LH HUB BOLT

REPLACEMENT BRAKE BRAKE SYSTEM PRECAUTION PROBLEM SYMPTOMS TABLE BRAKE FLUID BLEEDING BRAKE PEDAL SUB-ASSY ADJUSTMENT COMPONENTS REPLACEMENT BRAKE MASTER CYLINDER SUB-ASSY COMPONENTS REPLACEMENT BRAKE BOOSTER ASSY (LHD) ON-VEHICLE INSPECTION COMPONENTS REPLACEMENT BRAKE BOOSTER ASSY (RHD) ON-VEHICLE INSPECTION COMPONENTS REPLACEMENT BRAKE BOOSTER ASSY (RHD) (2AZ-FSE) (2003.7 -) ON-VEHICLE INSPECTION COMPONENTS REPLACEMENT VACUUM PUMP ASSY (1CD-FTV) ON-VEHICLE INSPECTION COMPONENTS OVERHAUL FRONT BRAKE COMPONENTS OVERHAUL REAR BRAKE COMPONENTS OVERHAUL BRAKE ACTUATOR ASSY (W/O VSC) ON-VEHICLE INSPECTION REPLACEMENT BRAKE ACTUATOR ASSY (W/ VSC) ON-VEHICLE INSPECTION REPLACEMENT SPEED SENSOR FRONT LH REPLACEMENT SKID CONTROL SENSOR REPLACEMENT YAWRATE SENSOR REPLACEMENT STEERING SENSOR REPLACEMENT PARKING BRAKE PARKING BRAKE SYSTEM PROBLEM SYMPTOMS TABLE ADJUSTMENT PARKING BRAKE LEVER SUB-ASSY COMPONENTS REPLACEMENT PARKING BRAKE CABLE ASSY NO.1 COMPONENTS REPLACEMENT PARKING BRAKE CABLE ASSY NO.3 COMPONENTS OVERHAUL PARKING BRAKE ASSY COMPONENTS OVERHAUL AUTOMATIC TRANSMISSION / TRANS AUTOMATIC TRANSAXLE ASSY (ATM) PRECAUTION AUTOMATIC TRANSAXLE ASSY (U151E) (2003.7 -) COMPONENTS REPLACEMENT AUTOMATIC TRANSAXLE FLUID (ATM) ON-VEHICLE INSPECTION PARK/NEUTRAL POSITION SWITCH ASSY (ATM) REPLACEMENT ADJUSTMENT AUTOMATIC TRANSAXLE ASSY (U341E) COMPONENTS REPLACEMENT AUTOMATIC TRANSAXLE ASSY (U241E) COMPONENTS REPLACEMENT TORQUE CONVERTER CLUTCH AND DRIVE PLATE (ATM) INSPECTION SPEED SENSOR (U341E) REPLACEMENT SPEED SENSOR (U241E) REPLACEMENT SPEED SENSOR (U151E) (2003.7 -) REPLACEMENT TRANSMISSION VALVE BODY ASSY (U341E) REPLACEMENT TRANSMISSION VALVE BODY ASSY (U241E) REPLACEMENT TRANSMISSION VALVE BODY ASSY (U151E) (2003.7 -) REPLACEMENT TRANSMISSION WIRE (U341E) REPLACEMENT TRANSMISSION WIRE (U241E) REPLACEMENT TRANSMISSION WIRE (U151E) (2003.7 -) REPLACEMENT FRONT DIFFERENTIAL OIL SEAL (U341E) REPLACEMENT FRONT DIFFERENTIAL OIL SEAL (U241E) REPLACEMENT FRONT DIFFERENTIAL OIL SEAL (U151E) (2003.7 -) REPLACEMENT SHIFT LOCK SYSTEM ON-VEHICLE INSPECTION FLOOR SHIFT ASSY COMPONENTS OVERHAUL ADJUSTMENT

TRANSMISSION CONTROL CABLE ASSY REPLACEMENT FLOOR SHIFT PARKING LOCK CABLE ASSY REPLACEMENT TRANSMISSION OIL COOLER (U151E) (2003.7 -) REPLACEMENT MANUAL TRANSMISSION / TRANSAXLE MANUAL TRANSAXLE SYSTEM (MTM) PROBLEM SYMPTOMS TABLE MANUAL TRANSAXLE OIL (MTM) ON-VEHICLE INSPECTION FRONT DIFFERENTIAL OIL SEAL (C50/C250) REPLACEMENT FRONT DIFFERENTIAL OIL SEAL (E354/E357) REPLACEMENT TRANSMISSION CONTROL CABLE ASSY (MTM) REPLACEMENT FLOOR SHIFT SHIFT LEVER ASSY (MTM) COMPONENTS REPLACEMENT MANUAL TRANSAXLE ASSY (1ZZ-FE/3ZZ-FE) COMPONENTS REPLACEMENT MANUAL TRANSAXLE ASSY (1AZ-FE/1AZ-FSE) COMPONENTS REPLACEMENT MANUAL TRANSAXLE ASSY (1CD-FTV) COMPONENTS REPLACEMENT CLUTCH CLUTCH SYSTEM (MTM) PROBLEM SYMPTOMS TABLE CLUTCH PEDAL SUB ASSY (MTM) ADJUSTMENT COMPONENTS REPLACEMENT CLUTCH MASTER CYLINDER ASSY (MTM) COMPONENTS OVERHAUL CLUTCH RELEASE CYLINDER ASSY (MTM) COMPONENTS OVERHAUL CLUTCH ACCUMULATOR ASSY (1CD-FTV) COMPONENTS REPLACEMENT CLUTCH UNIT (MTM) COMPONENTS OVERHAUL STEERING COLUMN STEERING SYSTEM PRECAUTION PROBLEM SYMPTOMS TABLE ON-VEHICLE INSPECTION STEERING COLUMN ASSY COMPONENTS OVERHAUL POWER STEERING ECU ASSY REPLACEMENT POWER STEERING POWER STEERING SYSTEM PRECAUTION PROBLEM SYMPTOMS TABLE ON-VEHICLE INSPECTION VANE PUMP ASSY (AZ Series) COMPONENTS OVERHAUL VANE PUMP ASSY (1CD-FTV) COMPONENTS OVERHAUL STEERING GEAR ASSY COMPONENTS OVERHAUL RACK & PINION POWER STEERING GEAR ASSY COMPONENTS OVERHAUL HEATER & AIR CONDITIONER AIR CONDITIONING SYSTEM PRECAUTION ON-VEHICLE INSPECTION PROBLEM SYMPTOMS TABLE INSPECTION ELECTRICAL TYPE POWER HEATER SYSTEM PROBLEM SYMPTOMS TABLE INSPECTION COMBUSTION TYPE POWER HEATER SYSTEM ON-VEHICLE INSPECTION INSPECTION HOT GAS TYPE POWER HEATER SYSTEM ON-VEHICLE INSPECTION INSPECTION REFRIGERANT ON-VEHICLE INSPECTION REPLACEMENT REFRIGERANT LINE COMPONENTS REFRIGERANT LINE (2AZ-FSE) (2003.7 -) COMPONENTS V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1 REPLACEMENT AIR CONDITIONING CONTROL ASSY COMPONENTS OVERHAUL AIR CONDITIONING RADIATOR ASSY COMPONENTS OVERHAUL BLOWER ASSY COMPONENTS OVERHAUL W/PULLEY COMPRESSOR ASSY (3ZZ-FE) ON-VEHICLE INSPECTION REPLACEMENT W/PULLEY COMPRESSOR ASSY (1ZZ-FE) ON-VEHICLE INSPECTION REPLACEMENT W/PULLEY COMPRESSOR ASSY (1AZ-FSE) ON-VEHICLE INSPECTION REPLACEMENT W/PULLEY COMPRESSOR ASSY (2AZ-FSE) (2003.7 -) ON-VEHICLE INSPECTION REPLACEMENT W/PULLEY COMPRESSOR ASSY (1AZ-FE) ON-VEHICLE INSPECTION REPLACEMENT W/PULLEY COMPRESSOR ASSY (1CD-FTV) ON-VEHICLE INSPECTION REPLACEMENT W/RECEIVER CONDENSER ASSY ON-VEHICLE INSPECTION COMPONENTS OVERHAUL HEATER ASSY REPLACEMENT SUPPLEMENTAL RESTRAINT SYSTEM SUPPLEMENTAL RESTRAINT SYSTEM PRECAUTION ON-VEHICLE INSPECTION HORN BUTTON ASSY COMPONENTS REPLACEMENT DISPOSAL SPIRAL CABLE SUB-ASSY REPLACEMENT INSTRUMENT PANEL PASSENGER AIR BAG ASSY COMPONENTS REPLACEMENT DISPOSAL CURTAIN SHIELD AIR BAG ASSY LH COMPONENTS REPLACEMENT DISPOSAL FRONT SEAT AIRBAG ASSY LH DISPOSAL INSTRUMENT PANEL AIR BAG ASSY COMPONENTS REPLACEMENT DISPOSAL AIR BAG SENSOR ASSY CENTER COMPONENTS REPLACEMENT AIR BAG SENSOR FRONT LH COMPONENTS REPLACEMENT AIR BAG SENSOR FRONT LH (From February, 2004) COMPONENTS REPLACEMENT SIDE AIR BAG SENSOR ASSY LH COMPONENTS REPLACEMENT SIDE AIR BAG SENSOR ASSY LH (From February, 2004) COMPONENTS REPLACEMENT AIR BAG SENSOR REAR LH COMPONENTS REPLACEMENT AIR BAG SENSOR REAR LH (From February, 2004) COMPONENTS REPLACEMENT SEAT POSITION AIR BAG SENSOR COMPONENTS REPLACEMENT SEAT BELT SEAT BELT WARNING SYSTEM LOCATION PROBLEM SYMPTOMS TABLE INSPECTION FRONT SEAT BELT PRECAUTION COMPONENTS REPLACEMENT DISPOSAL REAR SEAT BELT (SEDAN MODELS) COMPONENTS REPLACEMENT REAR SEAT BELT (LIFTBACK MODELS) COMPONENTS REPLACEMENT REAR SEAT BELT (WAGON MODELS) COMPONENTS REPLACEMENT LIGHTING LIGHTING SYSTEM PRECAUTION PROBLEM SYMPTOMS TABLE ON-VEHICLE INSPECTION INSPECTION HEADLAMP UNIT LH COMPONENTS REPLACEMENT ADJUSTMENT SIDE TURN SIGNAL LAMP ASSY LH REPLACEMENT FOG LAMP ASSY LH REPLACEMENT ADJUSTMENT REAR COMBINATION LAMP ASSY LH REPLACEMENT LICENSE PLATE LAMP ASSY REPLACEMENT CENTER STOP LAMP ASSY REPLACEMENT HEADLAMP DIMMER SWITCH ASSY REPLACEMENT HEIGHT CONTROL SENSOR SUB-ASSY FR RH REPLACEMENT HEIGHT CONTROL SENSOR SUB-ASSY REAR RH

REPLACEMENT HEADLAMP LEVELING ECU ASSY REPLACEMENT WIPER & WASHER WIPER AND WASHER SYSTEM PRECAUTION PROBLEM SYMPTOMS TABLE ON-VEHICLE INSPECTION INSPECTION WINDSHIELD WIPER MOTOR ASSY REPLACEMENT REAR WIPER MOTOR ASSY REPLACEMENT WIPER RUBBER LH REPLACEMENT REAR WIPER RUBBER REPLACEMENT WASHER NOZZLE SUB-ASSY ADJUSTMENT WINDSHIELD WIPER SWITCH ASSY REPLACEMENT HEADLAMP WASHER ACTUATOR SUB-ASSY LH REPLACEMENT RAIN SENSOR REPLACEMENT AUDIO & VISUAL SYSTEM AUDIO & VISUAL SYSTEM PRECAUTION COMPONENTS RADIO RECEIVER ASSY REPLACEMENT MULTI-DISPLAY (CRT DISPLAY) DISPLAY REPLACEMENT FRONT NO.1 SPEAKER ASSY REPLACEMENT FRONT NO.2 SPEAKER ASSY REPLACEMENT REAR SPEAKER ASSY REPLACEMENT REAR SPEAKER ASSY NO.2 REPLACEMENT AMPLIFIER ANTENNA ASSY (SEDAN MODELS) REPLACEMENT AMPLIFIER ANTENNA ASSY (WAGON MODELS) REPLACEMENT AMPLIFIER ANTENNA ASSY (LIFTBACK MODELS) REPLACEMENT ANTENNA CORD SUB-ASSY REPLACEMENT ANTENNA CORD SUB-ASSY NO.3 REPLACEMENT NAVIGATION ECU REPLACEMENT NAVIGATION ANTENNA ASSY REPLACEMENT CIGARETTE LIGHTER ASSY REPLACEMENT POWER POINT SOCKET ASSY REPLACEMENT WINDOW GLASS (ANTENNA WIRE) REPAIR WIRING POWER SOURCE LOCATION COMMUNICATION SYSTEM HORN SYSTEM LOCATION PROBLEM SYMPTOMS TABLE INSPECTION LOW PITCHED HORN ASSY REPLACEMENT HIGH PITCHED HORN ASSY REPLACEMENT WINDSHIELD / WINDOWGLASS / MIRROR POWER WINDOW CONTROL SYSTEM ON-VEHICLE INSPECTION LOCATION PROBLEM SYMPTOMS TABLE INSPECTION RESET WINDSHIELD GLASS COMPONENTS REPLACEMENT QUARTER WINDOW ASSY LH (WAGON MODELS) COMPONENTS REPLACEMENT BACK WINDOW GLASS (SEDAN MODELS) COMPONENTS REPLACEMENT BACK DOOR GLASS (LIFTBACK MODELS) COMPONENTS REPLACEMENT BACK DOOR GLASS (WAGON MODELS) COMPONENTS REPLACEMENT WINDOW DEFOGGER SYSTEM LOCATION PROBLEM SYMPTOMS TABLE INSPECTION POWER MIRROR CONTROL SYSTEM ON-VEHICLE INSPECTION LOCATION PROBLEM SYMPTOMS TABLE INSPECTION INNER REAR VIEW MIRROR ASSY REPLACEMENT OUTER REAR VIEW MIRROR ASSY LH REPLACEMENT INSTRUMENT PANEL / METER COMBINATION METER PROBLEM SYMPTOMS TABLE ON-VEHICLE INSPECTION INSTRUMENT PANEL / METER COMPONENTS INSTRUMENT PANEL/METER (From February, 2004)

COMPONENTS INSTRUMENT PANEL SUB-ASSY LOWER PRECAUTION REPLACEMENT INSTRUMENT PANEL SUB-ASSY LOWER (From February, 2004) PRECAUTION REPLACEMENT COMBINATION METER ASSY OVERHAUL MULTI-DISPLAY (CRT DISPLAY) DISPLAY REPLACEMENT SEAT FRONT POWER SEAT CONTROL SYSTEM LOCATION PROBLEM SYMPTOMS TABLE ON-VEHICLE INSPECTION INSPECTION FRONT SEAT ASSEMBLY LH (POWER SEAT TYPE) COMPONENTS OVERHAUL FRONT SEAT ASSEMBLY LH (MANUAL SEAT TYPE) COMPONENTS OVERHAUL REAR SEAT ASSY (40/60 FOLDING FLIP-UP CUSHION) COMPONENTS OVERHAUL REAR SEAT ASSY (40/60 FOLDING) COMPONENTS OVERHAUL REAR SEAT ASSY (UNITED FIXED) COMPONENTS OVERHAUL SEAT HEATER SYSTEM LOCATION PROBLEM SYMPTOMS TABLE INSPECTION THEFT DETERRENT & DOOR LOCK POWER DOOR LOCK CONTROL SYSTEM ON-VEHICLE INSPECTION INSPECTION WIRELESS DOOR LOCK CONTROL SYSTEM PRECAUTION ON-VEHICLE INSPECTION TRANSMITTER BATTERY REPLACEMENT TRANSMITTER SUB-ASSY MODULE SET DOOR CONTROL REPLACEMENT INSPECTION REGISTRATION KEY REMINDER WARNING SYSTEM ON-VEHICLE INSPECTION FUEL LID OPENER SYSTEM LOCATION ON-VEHICLE INSPECTION PROBLEM SYMPTOMS TABLE INSPECTION THEFT DETERRENT SYSTEM ON-VEHICLE INSPECTION SLIDING ROOF / CONVERTIBLE SLIDING ROOF SYSTEM LOCATION ON-VEHICLE INSPECTION PROBLEM SYMPTOMS TABLE INSPECTION RESET SLIDING ROOF COMPONENTS REPLACEMENT ENGINE FOOD / DOOR HOOD COMPONENTS ADJUSTMENT FRONT DOOR COMPONENTS ADJUSTMENT OVERHAUL REAR DOOR COMPONENTS ADJUSTMENT OVERHAUL LUGGAGE COMPARTMENT DOOR COMPONENTS ADJUSTMENT LUGGAGE DOOR HINGE TORSION BAR REPLACEMENT BACK DOOR (LIFTBACK MODELS) COMPONENTS ADJUSTMENT OVERHAUL BACK DOOR (WAGON MODELS) COMPONENTS ADJUSTMENT OVERHAUL BACK DOOR STAY REPLACEMENT DISPOSAL EXTERIOR / INTERIOR TRIM FRONT BUMPER COMPONENTS REPLACEMENT REAR BUMPER (SEDAN/LIFTBACK) COMPONENTS REPLACEMENT REAR BUMPER (WAGON MODELS) COMPONENTS REPLACEMENT FUEL LID LOCK CONTROL ASSY COMPONENTS REPLACEMENT NAME PLATE REPLACEMENT OUTSIDE MOULDING LH REPLACEMENT FRONT DOOR BELT MOULDING ASSY LH REPLACEMENT REAR DOOR BELT MOULDING ASSY LH REPLACEMENT ROCKER PANEL MOULDING LH REPLACEMENT ROOF DRIP SIDE FINISH MOULDING CENTER LH REPLACEMENT LUGGAGE COMPARTMENT DOOR GARNISH SUB-ASSY OUTSIDE (SEDAN MODELS) REPLACEMENT BACK DOOR GARNISH SUB-ASSY OUTSIDE (LIFTBACK MODELS) REPLACEMENT BACK DOOR GARNISH SUB-ASSY OUTSIDE (WAGON MODELS) REPLACEMENT REAR SPOILER (WAGON MODELS) REPLACEMENT FRONT FLOOR FOOTREST REPLACEMENT ROOF HEADLINING ASSY (SEDAN MODELS) COMPONENTS REPLACEMENT ROOF HEADLINING ASSY (LIFTBACK MODELS) COMPONENTS REPLACEMENT ROOF HEADLINING ASSY (WAGON MODELS) COMPONENTS REPLACEMENT VEHICLE CONTROL SYSTEM IGNITION OR STARTER SWITCH ASSY REPLACEMENT INSPECTION Engine Repair Manual [2AZ-FSE] INTRODUCTION HOW TO USE THIS ENGINE REPAIR MANUAL GENERAL INFORMATION REPAIR INSTRUCTION FOR ENGINE REPAIR MANUAL PRECAUTION TERMS FOR ENGINE REPAIR MANUAL ABBREVIATIONS USED IN MANUAL GLOSSARY OF SAE AND TOYOTA TERMS PREPARATION ENGINE MECHANICAL PREPARATION LUBRICATION PREPARATION STARTING & CHARGING PREPARATION SERVICE SPECIFICATIONS STANDARD BOLT HOW TO DETERMINE BOLT STRENGTH SPECIFIED TORQUE FOR STANDARD BOLTS HOW TO DETERMINE NUT STRENGTH ENGINE MECHANICAL SERVICE DATA TORQUE SPECIFICATION LUBRICATION SERVICE DATA TORQUE SPECIFICATION STARTING & CHARGING SERVICE DATA TORQUE SPECIFICATION ENGINE MECHANICAL PARTIAL ENGINE ASSY (2AZ-FSE) COMPONENTS OVERHAUL CYLINDER HEAD ASSY (2AZ-FSE) COMPONENTS OVERHAUL CYLINDER BLOCK ASSY (2AZ-FSE) COMPONENTS OVERHAUL COOLING WATER PUMP ASSY (2AZ-FSE) INSPECTION LUBRICATION OIL PUMP ASSY (2AZ-FSE) COMPONENTS OVERHAUL STARTING & CHARGING STARTER ASSY (2AZ-FSE) COMPONENTS OVERHAUL GENERATOR ASSY (2AZ-FSE) COMPONENTS OVERHAUL Engine Repair Manual [1AZ-FSE] INTRODUCTION HOW TO USE THIS MANUAL GENERAL INFORMATION REPAIR INSTRUCTION PRECAUTION TERMS ABBREVIATIONS USED IN THIS MANUAL GLOSSARY OF SAE AND TOYOTA TERMS PREPARATION ENGINE MECHANICAL PREPARATION LUBRICATION PREPARATION STARTING & CHARGING PREPARATION SERVICE SPECIFICATIONS STANDARD BOLT HOW TO DETERMINE BOLT STRENGTH SPECIFIED TORQUE FOR STANDARD BOLTS HOW TO DETERMINE NUT STRENGTH ENGINE MECHANICAL SERVICE DATA TORQUE SPECIFICATION LUBRICATION SERVICE DATA TORQUE SPECIFICATION STARTING & CHARGING SERVICE DATA TORQUE SPECIFICATION ENGINE MECHANICAL

PARTIAL ENGINE ASSY COMPONENTS OVERHAUL CYLINDER HEAD ASSY COMPONENTS OVERHAUL CYLINDER BLOCK ASSY COMPONENTS OVERHAUL COOLING WATER PUMP ASSY INSPECTION LUBRICATION OIL PUMP ASSY COMPONENTS OVERHAUL STARTING & CHARGING STARTER ASSY COMPONENTS OVERHAUL GENERATOR ASSY COMPONENTS OVERHAUL Engine Repair Manual [1AZ-FE] INTRODUCTION HOW TO USE THIS ENGINE REPAIR MANUAL (1AZ-FE) GENERAL INFORMATION REPAIR INSTRUCTION FOR ENGINE REPAIR MANUAL (1AZ-FE) PRECAUTION TERMS FOR ENGINE REPAIR MANUAL (1AZ-FE) ABBREVIATIONS USED IN THIS MANUAL GLOSSARY OF SAE AND TOYOTA TERMS PREPARATION ENGINE MECHANICAL PRECAUTION LUBRICATION PRECAUTION STARTING & CHARGING PRECAUTION SERVICE SPECIFICATIONS STANDARD BOLT HOW TO DETERMINE BOLT STRENGTH SPECIFIED TORQUE FOR STANDARD BOLTS HOW TO DETERMINE NUT STRENGTH ENGINE MECHANICAL SERVICE DATA TORQUE SPECIFICATION LUBRICATION SERVICE DATA TORQUE SPECIFICATION STARTING & CHARGING SERVICE DATA TORQUE SPECIFICATION ENGINE MECHANICAL PARTIAL ENGINE ASSY (1AZ-FE) OVERHAUL CYLINDER HEAD ASSY (1AZ-FE) OVERHAUL CYLINDER BLOCK (1AZ-FE) OVERHAUL COOLING WATER PUMP ASSY (1AZ-FE) INSPECTION LUBRICATION OIL PUMP ASSY (1AZ-FE) OVERHAUL STARTING & CHARGING STARTER ASSY (1.2KW) (1AZ-FE) OVERHAUL STARTER ASSY (1.3KW) (1AZ-FE) OVERHAUL GENERATOR ASSY (1AZ-FE) OVERHAUL Engine Repair Manual [1ZZ-FE,3ZZ-FE] (- 2004.1) INTRODUCTION HOW TO USE THIS MANUAL (1ZZ-FE/3ZZ-FE) GENERAL INFORMATION REPAIR INSTRUCTION (1ZZ-FE/3ZZ-FE) PRECAUTION TERMS (1ZZ-FE/3ZZ-FE) ABBREVIATIONS USED IN THIS MANUAL GLOSSARY OF SAE AND TOYOTA TEAMS PREPARATION ENGINE MECHANICAL PREPARATION LUBRICATION PREPARATION STARTING & CHARGING PREPARATION SERVICE SPECIFICATIONS STANDARD BOLT HOW TO DETERMINE BOLT STRENGTH SPECIFIED TORQUE FOR STANDARD BOLTS HOW TO DETERMINE NUT STRENGTH ENGINE MECHANICAL SERVICE DATA TORQUE SPECIFICATION LUBRICATION SERVICE DATA TORQUE SPECIFICATION STARTING & CHARGING SERVICE DATA TORQUE SPECIFICATION ENGINE MECHANICAL PARTIAL ENGINE ASSY (1ZZ-FE/3ZZ-FE) COMPONENTS OVERHAUL CYLINDER HEAD ASSY (1ZZ-FE/3ZZ-FE) COMPONENTS OVERHAUL CYLINDER BLOCK (1ZZ-FE/3ZZ-FE) COMPONENTS OVERHAUL COOLING WATER PUMP ASSY (1ZZ-FE/3ZZ-FE) INSPECTION LUBRICATION OIL

PUMP ASSY (1ZZ-FE/3ZZ-FE) COMPONENTS OVERHAUL STARTING & CHARGING STARTER ASSY (1ZZ-FE/3ZZ-FE) COMPONENTS OVERHAUL GENERATOR ASSY (1ZZ-FE/3ZZ-FE) COMPONENTS OVERHAUL Engine Repair Manual [1ZZ-FE,3ZZ-FE] (2004.2 -) INTRODUCTION HOW TO USE THIS MANUAL GENERAL INFORMATION REPAIR INSTRUCTION PRECAUTION TERMS ABBREVIATIONS USED IN THIS MANUAL GLOSSARY OF SAE AND TOYOTA TERMS PREPARATION ENGINE MECHANICAL PREPARATION LUBRICATION PREPARATION STARTING & CHARGING PREPARATION SERVICE SPECIFICATIONS STANDARD BOLT HOW TO DETERMINE BOLT STRENGTH SPECIFIED TORQUE FOR STANDARD BOLTS HOW TO DETERMINE NUT STRENGTH ENGINE MECHANICAL SERVICE DATA TORQUE SPECIFICATION LUBRICATION SERVICE DATA TORQUE SPECIFICATION STARTING & CHARGING SERVICE DATA TORQUE SPECIFICATION ENGINE MECHANICAL PARTIAL ENGINE ASSY (1ZZ-FE/3ZZ-FE) COMPONENTS OVERHAUL CYLINDER HEAD ASSY (1ZZ-FE/3ZZ-FE) COMPONENTS OVERHAUL CYLINDER BLOCK ASSY (1ZZ-FE/3ZZ-FE) COMPONENTS OVERHAUL COOLING WATER PUMP ASSY (1ZZ-FE/3ZZ-FE) INSPECTION LUBRICATION OIL PUMP ASSY (1ZZ-FE/3ZZ-FE) COMPONENTS OVERHAUL STARTING & CHARGING STARTER ASSY (1ZZ-FE/3ZZ-FE) COMPONENTS OVERHAUL GENERATOR ASSY (DENSO MADE)(1ZZ-FE/3ZZ-FE) COMPONENTS OVERHAUL GENERATOR ASSY (BOSCH MADE)(1ZZ-FE/3ZZ-FE) COMPONENTS OVERHAUL Engine Repair Manual [1CD-FTV INTRODUCTION HOW TO USE THIS MANUAL GENERAL INFORMATION REPAIR INSTRUCTION PRECAUTION TERMS ABBREVIATIONS USED IN THIS MANUAL GLOSSARY OF SAE AND TOYOTA TERMS PREPARATION INTAKE PREPARATION ENGINE MECHANICAL PREPARATION LUBRICATION PREPARATION STARTING & CHARGING PREPARATION SERVICE SPECIFICATIONS STANDARD BOLT HOW TO DETERMINE BOLT STRENGTH SPECIFIED TORQUE FOR STANDARD BOLTS HOW TO DETERMINE NUT STRENGTH INTAKE SERVICE DATA TORQUE SPECIFICATION ENGINE MECHANICAL SERVICE DATA TORQUE SPECIFICATION LUBRICATION SERVICE DATA STARTING & CHARGING SERVICE DATA TORQUE SPECIFICATION INTAKE TURBOCHARGER ASSEMBLY (1CD-FTV) COMPONENTS OVERHAUL ENGINE MECHANICAL PARTIAL ENGINE ASSY (1CD-FTV) COMPONENTS OVERHAUL CYLINDER HEAD ASSY (1CD-FTV) COMPONENTS OVERHAUL CYLINDER BLOCK (1CD-FTV) COMPONENTS OVERHAUL COOLING WATER PUMP ASSY (1CD-FTV) INSPECTION LUBRICATION OIL PUMP ASSY (1CD-FTV)

INSPECTION STARTING & CHARGING STARTER ASSY (1.4KW) (1CD-FTV) COMPONENTS OVERHAUL STARTER ASSY (2.0KW) (1CD-FTV) COMPONENTS OVERHAUL STARTER ASSY (2.2KW) (1CD-FTV) COMPONENTS OVERHAUL GENERATOR ASSY (90A) (1CD-FTV) COMPONENTS OVERHAUL GENERATOR ASSY (130A) (1CD-FTV) COMPONENTS OVERHAUL Engine Repair Manual [1CD-FTV : TOYOTA D-CAT] INTRODUCTION HOW TO USE THIS MANUAL GENERAL INFORMATION REPAIR INSTRUCTION PRECAUTION TERMS ABBREVIATIONS USED IN MANUAL GLOSSARY OF SAE AND TOYOTA TERMS PREPARATION INTAKE PREPARATION ENGINE MECHANICAL PREPARATION LUBRICATION PREPARATION STARTING & CHARGING PREPARATION SERVICE SPECIFICATIONS STANDARD BOLT HOW TO DETERMINE BOLT STRENGTH SPECIFIED TORQUE FOR STANDARD BOLTS HOW TO DETERMINE NUT STRENGTH INTAKE SERVICE DATA ENGINE MECHANICAL SERVICE DATA TORQUE SPECIFICATION LUBRICATION SERVICE DATA STARTING & CHARGING SERVICE DATA TORQUE SPECIFICATION INTAKE TURBOCHARGER SUB-ASSY (1CD-FTV)(From September, 2003) INSPECTION ENGINE MECHANICAL PARTIAL ENGINE ASSY (1CD-FTV)(From September, 2003) COMPONENTS OVERHAUL CYLINDER HEAD ASSY (1CD-FTV)(From September, 2003) COMPONENTS OVERHAUL CYLINDER BLOCK ASSY (1CD-FTV)(From September, 2003) COMPONENTS OVERHAUL COOLING WATER PUMP ASSY (1CD-FTV)(From September, 2003) INSPECTION LUBRICATION OIL PUMP ASSY (1CD-FTV)(From September, 2003) INSPECTION STARTING & CHARGING STARTER ASSY (1CD-FTV)(From September, 2003) COMPONENTS OVERHAUL GENERATOR ASSY (1CD-FTV)(From September, 2003) COMPONENTS OVERHAUL M/T Repair Manual [E354,E357] INTRODUCTION HOW TO USE THIS MANUAL TRANSAXLE REPAIR MANUAL GENERAL INFORMATION REPAIR INSTRUCTION FOR MANUAL TRANSAXLE REPAIR MANUAL PRECAUTION TERMS FOR MANUAL TRANSAXLE REPAIR MANUAL ABBREVIATIONS USED IN THIS MANUAL GLOSSARY OF SAE AND TOYOTA TERMS PREPARATION MANUAL TRANSMISSION/TRANSAXLE PREPARATION SERVICE SPECIFICATIONS STANDARD BOLT HOW TO DETERMINE BOLT STRENGTH SPECIFIED TORQUE FOR STANDARD BOLTS HOW TO DETERMINE NUT STRENGTH MANUAL TRANSMISSION/TRANSAXLE SERVICE DATA TORQUE SPECIFICATION MANUAL TRANSMISSION/TRANSAXLE MANUAL TRANSMISSION/TRANSAXLE (E355/E356) COMPONENTS MANUAL TRANSAXLE ASSY (E355/E356) OVERHAUL INPUT SHAFT ASSY (E355/E356) OVERHAUL OUTPUT SHAFT ASSY (E355/E356) OVERHAUL SHIFT & SELECT LEVER SHAFT ASSY (E355/E356) OVERHAUL DIFFERENTIAL CASE ASSY (E355/E356) OVERHAUL M/T Repair Manual [C250] INTRODUCTION HOW TO USE THIS MANUAL TRANSAXLE REPAIR MANUAL GENERAL INFORMATION REPAIR INSTRUCTION FOR MANUAL TRANSAXLE REPAIR MANUAL PRECAUTION TERMS FOR MANUAL TRANSAXLE REPAIR MANUAL ABBREVIATIONS USED IN THIS MANUAL GLOSSARY OF SAE AND TOYOTA TERMS PREPARATION MANUAL TRANSMISSION/TRANSAXLE PREPARATION SERVICE SPECIFICATIONS STANDARD BOLT HOW TO DETERMINE BOLT STRENGTH SPECIFIED TORQUE FOR STANDARD BOLTS HOW TO DETERMINE NUT STRENGTH MANUAL TRANSMISSION/TRANSAXLE SERVICE DATA TORQUE SPECIFICATION MANUAL TRANSMISSION/TRANSAXLE MANUAL TRANSAXLE ASSY (C250) COMPONENTS OVERHAUL INPUT SHAFT ASSY (C250) COMPONENTS OVERHAUL OUTPUT SHAFT ASSY (C250) COMPONENTS OVERHAUL SHIFT & SELECT LEVER SHAFT ASSY (C250) COMPONENTS OVERHAUL DIFFERENTIAL CASE ASSY (C250) COMPONENTS OVERHAUL M/T Repair Manual [C50 | INTRODUCTION HOW TO USE THIS MANUAL TRANSAXLE REPAIR MANUAL GENERAL INFORMATION REPAIR INSTRUCTION FOR MANUAL TRANSAXLE REPAIR MANUAL PRECAUTION TERMS FOR MANUAL TRANSAXLE REPAIR MANUAL ABBREVIATIONS USED IN THIS MANUAL GLOSSARY OF SAE AND TOYOTA TERMS PREPARATION MANUAL TRANSMISSION / TRANSAXLE PREPARATION SERVICE SPECIFICATIONS STANDARD BOLT HOW TO DETERMINE BOLT STRENGTH SPECIFIED TORQUE FOR STANDARD BOLTS HOW TO DETERMINE NUT STRENGTH MANUAL TRANSMISSION / TRANSAXLE SERVICE DATA TORQUE SPECIFICATION MANUAL TRANSMISSION / TRANSAXLE MANUAL TRANSAXLE ASSY (C50) COMPONENTS OVERHAUL INPUT SHAFT ASSY (C50) COMPONENTS OVERHAUL OUTPUT SHAFT ASSY (C50) COMPONENTS OVERHAUL SHAFT & SELECT LEVER SHAFT ASSY (C50) COMPONENTS OVERHAUL DIFFERENTIAL CASE ASSY (C50) COMPONENTS OVERHAUL A/T Repair Manual [U341E] INTRODUCTION HOW TO USE THIS AUTOMATIC TRANSAXLE REPAIR MANUAL GENERAL INFORMATION REPAIR INSTRUCTION FOR AUTOMATIC TRANSAXLE REPAIR MANUAL PRECAUTION TERMS FOR AUTOMATIC TRANSAXLE REPAIR MANUAL ABBREVIATIONS USED IN THIS MANUAL GLOSSARY OF SAE AND TOYOTA TERMS PREPARATION AUTOMATIC TRANSMISSION/TRANS PREPARATION SERVICE SPECIFICATIONS AUTOMATIC

TRANSMISSION/TRANSAXLE SERVICE DATA TORQUE SPECIFICATION AUTOMATIC TRANSMISSION / TRANS AUTOMATIC TRANSAXLE ASSY (U34#E Series) OVERHAUL OIL PUMP ASSY (U34#E Series) OVERHAUL INPUT SHAFT ASSY (U34# Series) OVERHAUL SECOND BRAKE PISTON ASSY (U34#E Series) OVERHAUL INTERMEDIATE SHAFT ASSY (U34#E Series) OVERHAUL TRANSAXLE REAR COVER ASSY (U34#E Series) OVERHAUL TRANSMISSION VALVE BODY ASSY (U34#E Series) OVERHAUL FRONT DIFFERENTIAL ASSY (U34#E Series) OVERHAUL COMPONENTS 151350 3501/TRANSAXLE OR TRANSMISSION ASSY & GASKET KIT (ATM) 3502/TORQUE CONVERTER, FRONT OIL PUMP & CHAIN (ATM) 3503/TRANSMISSION CASE & OIL PAN (ATM) 3505/SPEEDOMETER DRIVEN GEAR (ATM) 3507/BRAKE BAND & MULTIPLE DISC CLUTCH (ATM) 3509/BRAKE NO.3, 1ST & REVERSE BRAKE (ATM) 3510/PLANETARY GEAR, REVERSE PISTON & COUNTER GEAR (ATM) 3512/VALVE BODY & OIL STRAINER (ATM) 3513/THROTTLE LINK & VALVE LEVER (ATM) 3514/OIL COOLER & TUBE (ATM) 4301/FRONT AXLE HOUSING & DIFFERENTIAL A/T Repair Manual [U241E] INTRODUCTION HOW TO USE THIS MANUAL GENERAL INFORMATION REPAIR INSTRUCTION FOR AUTOMATIC TRANSAXLE REPAIR MANUAL PRECAUTION TERMS FOR AUTOMATIC TRANSAXLE REPAIR MANUAL ABBREVIATIONS USED IN THIS MANUAL GLOSSARY OF SAE AND TOYOTA TERMS STANDARD BOLT FOR AUTOMATIC TRANSAXLE REPAIR MANUAL HOW TO DETERMINE BOLT STRENGTH SPECIFIED TORQUE FOR STANDARD BOLTS HOW TO DETERMINE NUT STRENGTH PREPARATION AUTOMATIC TRANSMISSION / TRANS PREPARATION SERVICE SPECIFICATIONS AUTOMATIC TRANSMISSION / TRANSAXLE SERVICE DATA TORQUE SPECIFICATION AUTOMATIC TRANSMISSION / TRANS AUTOMATIC TRANSMISSION / TRANSAXLE (U241E) COMPONENTS AUTOMATIC TRANSAXLE ASSY (U241E) OVERHAUL OIL PUMP ASSY (U241E) OVERHAUL FORWARD CLUTCH ASSY (U241E) OVERHAUL DIRECT CLUTCH ASSY (U241E) OVERHAUL SECOND BRAKE PISTON ASSY (U241E) OVERHAUL UNDERDRIVE CLUTCH ASSY (U241E) OVERHAUL UNDERDRIVE PLANETARY GEAR ASSY (U241E) OVERHAUL TRANSMISSION VALVE BODY ASSY (U241E) OVERHAUL FRONT DIFFERENTIAL ASSY (U241E) OVERHAUL COMPONENTS 522410 3501/TRANSAXLE OR TRANSMISSION ASSY & GASKET KIT (ATM) 3502/TORQUE CONVERTER, FRONT OIL PUMP & CHAIN (ATM) 3503/TRANSMISSION CASE & OIL PAN (ATM) 3506/OVERDRIVE GEAR (ATM) 3507/BRAKE BAND & MULTIPLE DISC CLUTCH (ATM)

3508/CENTER SUPPORT & PLANETARY SUN GEAR (ATM) 3509/BRAKE NO.3, 1ST & REVERSE BRAKE (ATM) 3510/PLANETARY GEAR, REVERSE PISTON & COUNTER GEAR (ATM) 3512/VALVE BODY & OIL STRAINER (ATM) 3513/THROTTLE LINK & VALVE LEVER (ATM) 4301/FRONT AXLE HOUSING & DIFFERENTIAL 8202/WIRING & CLAMP A/T Repair Manual [U151E] INTRODUCTION HOW TO USE THIS AUTOMATIC TRANSAXLE REPAIR MANUAL GENERAL INFORMATION REPAIR INSTRUCTION FOR AUTOMATIC TRANSAXLE REPAIR MANUAL PRECAUTION TERMS FOR AUTOMATIC TRANSAXLE REPAIR MANUAL ABBREVIATIONS USED IN THIS MANUAL GLOSSARY OF SAE AND TOYOTA TERMS PREPARATION AUTOMATIC TRANSMISSION / TRANS PREPARATION SERVICE SPECIFICATIONS STANDARD BOLT FOR AUTOMATIC TRANSAXLE REPAIR MANUAL HOW TO DETERMINE BOLT STRENGTH SPECIFIED TORQUE FOR STANDARD BOLTS HOW TO DETERMINE NUT STRENGTH AUTOMATIC TRANSMISSION / TRANSAXLE SERVICE DATA TORQUE SPECIFICATION AUTOMATIC TRANSMISSION / TRANS (U151E/U151F) AUTOMATIC TRANSMISSION / TRANSAXLE (U151E/U151F) COMPONENTS AUTOMATIC TRANSAXLE ASSY (U151E/U151F) OVERHAUL OIL PUMP ASSY (U151E/U151F) OVERHAUL FORWARD CLUTCH ASSY (U151E/U151F) OVERHAUL DIRECT CLUTCH ASSY (U151E/U151F) OVERHAUL SECOND BRAKE PISTON ASSY (U151E/U151F) OVERHAUL UNDERDRIVE CLUTCH ASSY (U151E/U151F) OVERHAUL UNDERDRIVE PLANETARY GEAR ASSY (U151E/U151F) OVERHAUL TRANSMISSION VALVE BODY ASSY (U151E/U151F) OVERHAUL FRONT DIFFERENTIAL ASSY (U151E) OVERHAUL FRONT DIFFERENTIAL ASSY (U151F) OVERHAUL Electrical Wiring Diagram INTRODUCTION HOW TO USE THIS MANUAL TROUBLESHOOTING ABBREVIATIONS 2003.1 - 2003.8 2003.9 - 2004.1 2004.2 - GLOSSARY OF TERMS AND SYMBOLS RELAY LOCATIONS Engine Compartment Gasoline (2003.1 - 2003.8) Gasoline (2003.9 - 2004.1) Gasoline (2004.2 -) 1CD-FTV (2003.1 - 2003.8) 1CD-FTV (2003.9 - 2004.1) 1CD-FTV (2004.2 -) Instrument Panel LHD (2003.1 - 2003.8) LHD (2003.9 - 2004.1) LHD (2004.2 -) RHD (2003.1 -2003.8) RHD (2003.9 - 2004.1) RHD (2004.2 -) Body S/D (2003.1 - 2003.8) S/D (2003.9 - 2004.1) S/D (2004.2 -) L/B (2003.1 - 2003.8) L/B (2003.9 - 2004.1) L/B (2004.2 -) W/G (2003.1 - 2003.8) W/G (2003.9 - 2004.1) W/G (2004.2 -) Engine Room R/B No.1 1CD-FTV (2003.1 - 2003.8) 1CD-FTV (2003.9 - 2004.1) 1CD-FTV (2004.2 -) Gasoline (2003.1 - 2003.8) Gasoline (2003.9 - 2004.1) Gasoline (2004.2 -) Engine Room R/B No.2 2003.1 - 2003.8 2003.9 - 2004.1 2004.2 - Engine Room R/B

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No.3 1CD-FTV ( 2003.1 - 2003.8 ) 1CD-FTV ( 2003.9 - 2004.1 ) 1CD-FTV ( 2004.2 - ) Engine Room R/B
No.4 Gasoline (2003.1 - 2003.8) Gasoline (2003.9 - 2004.1) Gasoline (2004.2 - ) Driver Side R/B LHD
( 2003.1 - 2003.8 ) LHD ( 2003.9 - 2004.1 ) LHD ( 2004.2 - ) RHD ( 2003.1 - 2003.8 ) RHD ( 2003.9 -
2004.1 ) RHD ( 2004.2 - ) Fuse Block 2003.1 - 2003.8 2003.9 - 2004.1 2004.2 - Engine Room J/B No.1
1CD-FTV ( 2003.1 - 2003.8 ) 1CD-FTV ( 2003.9 - 2004.1 ) 1CD-FTV ( 2004.2 - ) Gasoline ( 2003.1 -
2003.8) Gasoline (2003.9 - 2004.1) Gasoline (2004.2 - ) Engine Room J/B No.4 Gasoline (2003.1 -
2003.8 ) Gasoline ( 2003.9 - 2004.1 ) Gasoline ( 2004.2 - ) Driver Side J/B 2003.1 - 2003.8 2003.9 -
2004.1 2004.2 - Center J/B 2003.1 - 2003.8 2003.9 - 2004.1 2004.2 - J/B No.6 2003.1 - 2003.8 2003.9 -
2004.1 2004.2 - ELECTRICAL WIRING ROUTING [Parts] LHD:Engine Compartment 1AZ-FE ( 2003.1 -
2003.8) 1AZ-FE ( 2003.9 - 2004.1) 1AZ-FE ( 2004.2 - ) 1AZ-FSE ( 2003.1 - 2003.8) 1CD-FTV ( 2003.1 -
2003.8) 1CD-FTV (2003.9 - 2004.1) 1CD-FTV (2004.2 - ) 1ZZ-FE, 3ZZ-FE (2003.1 - 2003.8) 1ZZ-FE,
3ZZ-FE ( 2003.9 - 2004.1 ) 1ZZ-FE, 3ZZ-FE ( 2004.2 - ) 2AZ-FSE, 1AZ-FSE ( 2003.9 - 2004.1 )
2AZ-FSE, 1AZ-FSE ( 2004.2 - ) LHD:Instrument Panel 2003.1 - 2003.8 2003.9 - 2004.1 2004.2 -
LHD:Body S/D (2003.1 - 2003.8 ) S/D (2003.9 - 2004.1 ) S/D (2004.2 - ) L/B (2003.1 - 2003.8 ) L/B (
2003.9 - 2004.1 ) L/B ( 2004.2 - ) W/G ( 2003.1 - 2003.8 ) W/G ( 2003.9 - 2004.1 ) W/G ( 2004.2 - )
LHD:Seat 2003.1 - 2003.8 2003.9 - 2004.1 2004.2 - RHD:Engine Compartment 1AZ-FE ( 2003.1 - 2003.8
) 1AZ-FE ( 2003.9 - 2004.1 ) 1AZ-FE ( 2004.2 - ) 1AZ-FSE ( 2003.1 - 2003.8 ) 1CD-FTV ( 2003.1 - 2003.8
) 1CD-FTV ( 2003.9 - 2004.1 ) 1CD-FTV ( 2004.2 - ) 1ZZ-FE, 3ZZ-FE ( 2003.1 - 2003.8 ) 1ZZ-FE, 3ZZ-FE
(2003.9 - 2004.1) 1ZZ-FE, 3ZZ-FE (2004.2 -) 2AZ-FSE, 1AZ-FSE (2003.9 - 2004.1) 2AZ-FSE,
1AZ-FSE (2004.2 - ) RHD:Instrument Panel 2003.1 - 2003.8 2003.9 - 2004.1 2004.2 - RHD:Body S/D (
2003.1 - 2003.8 ) S/D ( 2003.9 - 2004.1 ) S/D ( 2004.2 - ) L/B ( 2003.1 - 2003.8 ) L/B ( 2003.9 - 2004.1 )
L/B ( 2004.2 - ) W/G ( 2003.1 - 2003.8 ) W/G ( 2003.9 - 2004.1 ) W/G ( 2004.2 - ) RHD:Seat 2003.1 -
2003.8 2003.9 - 2004.1 2004.2 - ELECTRICAL WIRING ROUTING [W/W, G/P, S/P] LHD:Engine
Compartment 1AZ-FE ( 2003.1 - 2003.8 ) 1AZ-FE ( 2003.9 - 2004.1 ) 1AZ-FE ( 2004.2 - ) 1AZ-FSE (
2003.1 - 2003.8 ) 1CD-FTV ( 2003.1 - 2003.8 ) 1CD-FTV ( 2003.9 - 2004.1 ) 1CD-FTV ( 2004.2 - )
1ZZ-FE, 3ZZ-FE ( 2003.1 - 2003.8 ) 1ZZ-FE, 3ZZ-FE ( 2003.9 - 2004.1 ) 1ZZ-FE, 3ZZ-FE ( 2004.2 - )
2AZ-FSE, 1AZ-FSE ( 2003.9 - 2004.1 ) 2AZ-FSE, 1AZ-FSE ( 2004.2 - ) LHD:Instrument Panel 2003.1 -
2003.8 2003.9 - 2004.1 2004.2 - LHD:Body S/D ( 2003.1 - 2003.8 ) S/D ( 2003.9 - 2004.1 ) S/D ( 2004.2 -
) L/B ( 2003.1 - 2003.8 ) L/B ( 2003.9 - 2004.1 ) L/B ( 2004.2 - ) W/G ( 2003.1 - 2003.8 ) W/G ( 2003.9 -
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2004.1 ) W/G (2004.2 - ) LHD:Seat 2003.1 - 2003.8 2003.9 - 2004.1 2004.2 - RHD:Engine Compartment
1AZ-FE ( 2003.1 - 2003.8 ) 1AZ-FE ( 2003.9 - 2004.1 ) 1AZ-FE ( 2004.2 - ) 1AZ-FSE ( 2003.1 - 2003.8 )
1CD-FTV ( 2003.1 - 2003.8 ) 1CD-FTV ( 2003.9 - 2004.1 ) 1CD-FTV ( 2004.2 - ) 1ZZ-FE, 3ZZ-FE (
2003.1 - 2003.8 ) 1ZZ-FE, 3ZZ-FE ( 2003.9 - 2004.1 ) 1ZZ-FE, 3ZZ-FE ( 2004.2 - ) 2AZ-FSE, 1AZ-FSE (
2003.9 - 2004.1 ) 2AZ-FSE, 1AZ-FSE ( 2004.2 - ) RHD:Instrument Panel 2003.1 - 2003.8 2003.9 - 2004.1
2004.2 - RHD:Body S/D (2003.1 - 2003.8) S/D (2003.9 - 2004.1) S/D (2004.2 - ) L/B (2003.1 - 2003.8)
) L/B ( 2003.9 - 2004.1 ) L/B ( 2004.2 - ) W/G ( 2003.1 - 2003.8 ) W/G ( 2003.9 - 2004.1 ) W/G ( 2004.2 - )
RHD:Seat 2003.1 - 2003.8 2003.9 - 2004.1 2004.2 - SYSTEM CIRCUITS ( 2003.1 - 2003.8 ) ABS Air
Conditioner Automatic A/C Manual A/C Automatic Glare-Resistant EC Mirror Back-Up Light Charging
Cigarette Lighter Combination Meter Cruise Control 1AZ-FSE 1CD-FTV Door Lock Control LHD RHD
Double Locking ECT and A/T Indicator 1AZ-FE 1AZ-FSE 1ZZ-FE Engine Control 1AZ-FE 1AZ-FSE
1CD-FTV 1ZZ-FE, 3ZZ-FE Engine Immobilizer System EPS Front Fog Light Front Window Deicer Front
Wiper and Washer w/ Auto Wiper System w/o Auto Wiper System Fuel Heater Fuel Lid Opener Headlight
w/ Daytime Running Light w/o Daytime Running Light Headlight Beam Level Control w/ HID w/o HID
Headlight Cleaner w/ HID w/o HID Heater Horn Ignition Illumination Interior Light LHD RHD Key
Reminder Light Reminder Mirror Heater Moon Roof Multi-Display w/o Navigation System Map Type
Multiplex Communication Bus Multiplex Communication System LHD RHD Navigation System Map Type
Power Heater Combustion Type Electrical Type Hot Gas Type Automatic A/C Hot Gas Type Manual A/C
Power Outlet Power Seat Power Source Power Window LHD RHD Radiator Fan 1ZZ-FE, 3ZZ-FE
Radiator Fan and Condenser Fan 1AZ-FSE, 1AZ-FE 1CD-FTV Radio and Player Rear Fog Light Rear
Window Defogger Rear Wiper and Washer Remote Control Mirror Seat Belt Warning Seat Heater Shift
Lock SRS Starting Stop Light Taillight Theft Deterrent Turn Signal and Hazard Warning Light VSC
Wireless Door Lock Control LHD RHD GROUND POINT (2003.1 - 2003.8) POWER SOURCE (Current
Flow Chart) ( 2003.1 - 2003.8 ) Tree Matrix CONNECTOR LIST 2003.1 - 2003.8 2003.9 - 2004.1 2004.2 -
PART NUMBER OF CONNECTORS 2003.1 - 2003.8 2003.9 - 2004.1 2004.2 - OVERALL ELECTRICAL
WIRING DIAGRAM How to Read This Section ABS 2003.1 - 2003.8 2003.9 - 2004.1 2004.2 - Air
Conditioner Automatic A/C ( 2003.1 - 2003.8 ) Automatic A/C ( 2003.9 - 2004.1 ) Automatic A/C ( 2004.2 -
) Manual A/C ( 2003.1 - 2003.8 ) Manual A/C ( 2003.9 - 2004.1 ) Manual A/C ( 2004.2 - ) Audio System
2004.2 - Automatic Glare-Resistant EC Mirror 2003.1 - 2003.8 2003.9 - 2004.1 2004.2 - Back-Up Light
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2003.1 - 2003.8 2003.9 - 2004.1 2004.2 - Charging 2003.1 - 2003.8 2003.9 - 2004.1 2004.2 - Cigarette
Lighter 2003.1 - 2003.8 2003.9 - 2004.1 2004.2 - Combination Meter 2003.1 - 2003.8 2003.9 - 2004.1
2004.2 - Cruise Control 1AZ-FSE ( 2003.1 - 2003.8 ) 1CD-FTV ( 2003.1 - 2003.8 ) 1CD-FTV ( 2003.9 -
2004.1) 1CD-FTV (2004.2 - ) 2AZ-FSE, 1AZ-FSE (2003.9 - 2004.1) 2AZ-FSE, 1AZ-FSE (2004.2 - )
ECT and A/T Indicator 1AZ-FE ( 2003.1 - 2003.8 ) 1AZ-FE ( 2003.9 - 2004.1 ) 1AZ-FE ( 2004.2 - )
1AZ-FSE ( 2003.1 - 2003.8 ) 1ZZ-FE ( 2003.1 - 2003.8 ) 1ZZ-FE ( 2003.9 - 2004.1 ) 1ZZ-FE ( 2004.2 - )
2AZ-FSE, 1AZ-FSE (2003.9 - 2004.1) 2AZ-FSE, 1AZ-FSE (2004.2 - ) Engine Control 1AZ-FE (2003.1 -
2003.8) 1AZ-FE ( 2003.9 - 2004.1) 1AZ-FE ( 2004.2 - ) 1AZ-FSE ( 2003.1 - 2003.8) 1CD-FTV ( 2003.1 -
2003.8) 1CD-FTV (2003.9 - 2004.1) 1CD-FTV (2004.2 -) 1ZZ-FE, 3ZZ-FE (2003.1 - 2003.8) 1ZZ-FE,
3ZZ-FE (2003.9 - 2004.1) 1ZZ-FE, 3ZZ-FE (2004.2 -) 2AZ-FSE, 1AZ-FSE (2003.9 - 2004.1)
2AZ-FSE, 1AZ-FSE (2004.2 - ) Engine Immobilizer System 2003.1 - 2003.8 2003.9 - 2004.1 2004.2 -
EPS 2003.1 - 2003.8 2003.9 - 2004.1 2004.2 - Front Fog Light 2003.1 - 2003.8 2003.9 - 2004.1 2004.2 -
Front Window Deicer 2003.1 - 2003.8 2003.9 - 2004.1 2004.2 - Front Wiper and Washer w/ Auto Wiper
System (2003.1 - 2003.8) w/ Auto Wiper System (2003.9 - 2004.1) w/ Auto Wiper System (2004.2 - )
w/o Auto Wiper System ( 2003.1 - 2003.8 ) w/o Auto Wiper System ( 2003.9 - 2004.1 ) w/o Auto Wiper
System (2004.2 - ) Fuel Heater 2003.1 - 2003.8 2003.9 - 2004.1 2004.2 - Fuel Lid Opener 2003.1 -
2003.8 2003.9 - 2004.1 2004.2 - Glow Plug 2003.1 - 2003.8 2003.9 - 2004.1 2004.2 - Headlight w/o
Daytime Running Light (2003.1 - 2003.8) w/o Daytime Running Light (2003.9 - 2004.1) w/o Daytime
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