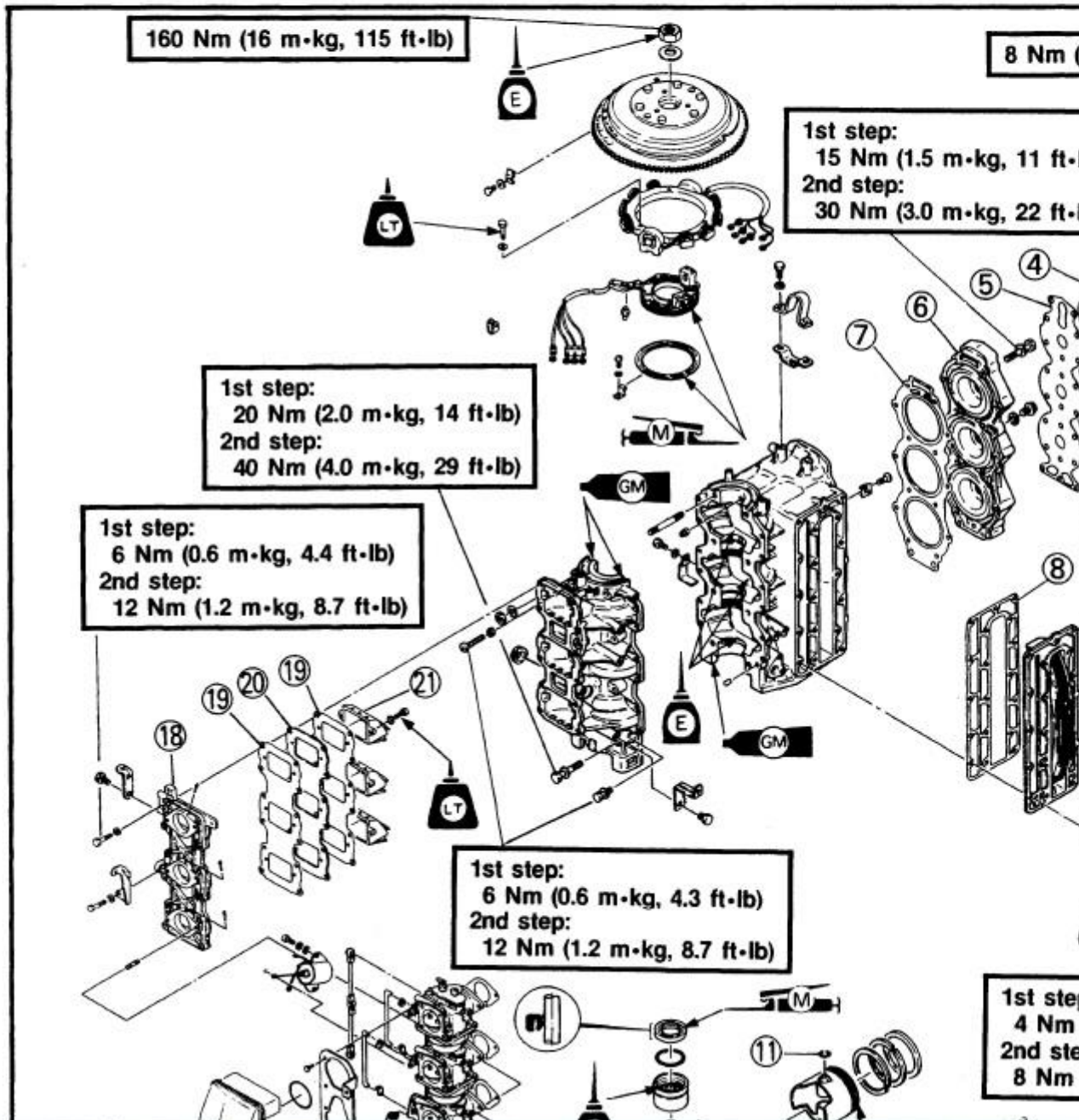


# 1994 Yamaha 115 Tlrs Outboard Service Repair Maintenance Manual. Factory

- |                        |                   |                   |
|------------------------|-------------------|-------------------|
| ④ Cylinder head cover  | ⑪ Piston pin clip | ⑱ Intake manifold |
| ⑤ Head cover gasket    | ⑫ Piston pin      | ⑲ Valve seat      |
| ⑥ Cylinder head        | ⑬ Bearing         | ⑳ Reed valve      |
| ⑦ Cylinder head gasket | ⑭ Circlip         | ㉑ Reed valve      |



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1994 Yamaha 115 TLRS Outboards. The procedures in this manual are organized in a step-by-step format. The information has been compiled to provide the mechanic with an easy to read, handy reference that contains comprehensive explanation of all disassembly, repair, assembly and inspection operations. Each chapter provides exploded diagrams before each disassembly section for ease in identifying the correct disassembly and assembly procedures. The manual is completely bookmarked and searchable. It covers everything about the motor.

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