

1989 Yamaha V6 Excel Xf ..



4) Install a new key in the shaft, and insert a new bolt in the pump housing.



5) Grease the impeller, and the pump housing, turning the impeller clockwise. Then tighten the bolts.



165000-0

LOWER UNIT LEAKAGE

- 1) Tighten the gear oil dipstick, and connect the tester to the dipstick.
- 2) Pump the tester, and check the pressure. The pressure should be 100 kpa (1.0 kgf/cm²).
- 3) Check that the pressure is maintained for 10 minutes. (1.0 kgf/cm² 14.2 psi)

NOTE: _____

If the pressure falls, the leak is present.

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