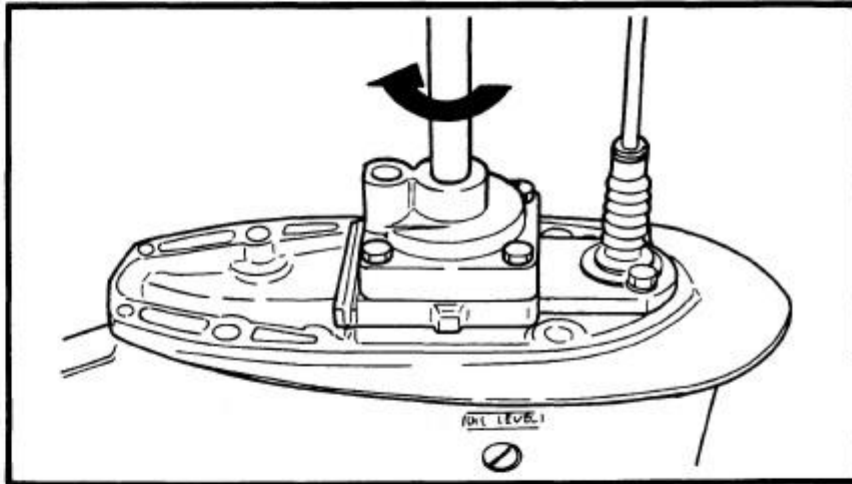


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140 125%



- On the oil-seal housing
- 4) Install a new key in the shaft, and insert a new bolt.



- 5) Grease the impeller, and pump housing, turning the impeller, then tighten the bolts.



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LOWER UNIT LEAKAGE

- 1) Tighten the gear oil-dipstick, and connect the tester to the dipstick.
- 2) Pump the tester, and check the pressure. 100 kpa (1.0 kgf/cm²).
- 3) Check that the pressure is 100 kpa (1.0 kgf/cm² 14.2 psi).

NOTE: _____

If the pressure falls, the leak is present.

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