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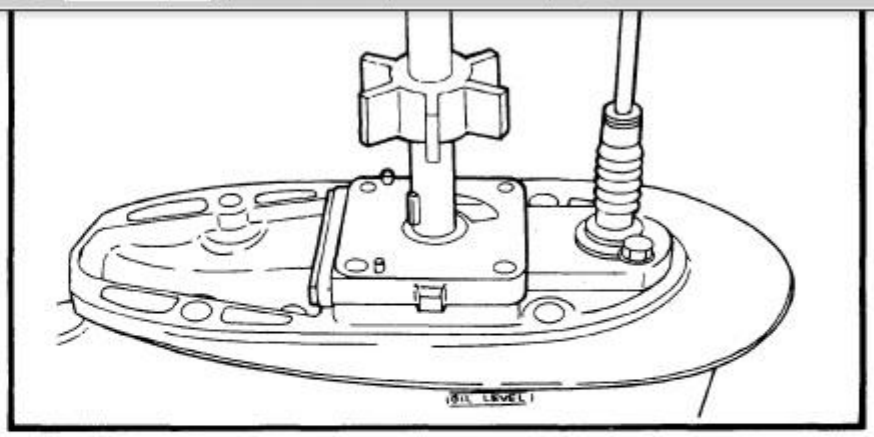
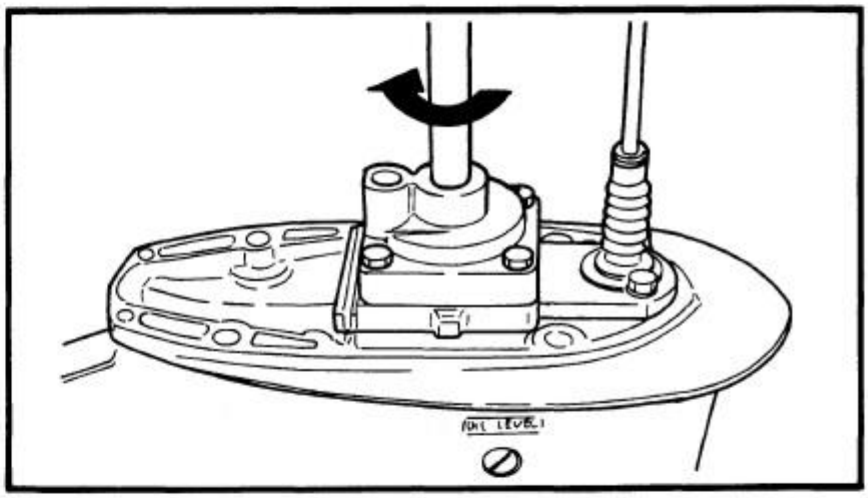
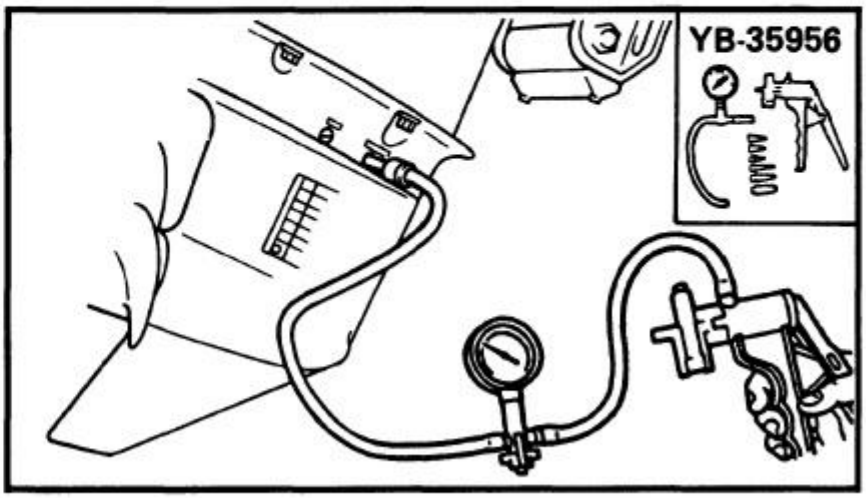


4) Install a new key in the
shaft, and insert a ne



5) Grease the impeller, a
pump housing, turning
then tighten the bolts



I65000-0

LOWER UNIT LEAKAGE

1) Tighten the gear oil-d
nect the tester to the
2) Pump the tester, and
100 kpa (1.0 kgf/cm²
3) Check that the pressu
(1.0 kgf/cm² 14.2 psi)

NOTE:

If the pressure falls, the lea

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2004 Yamaha 15MSHC Outboards. The procedures in this manual are organized in a step-by-step format. The information has been compiled to provide the mechanicwith an easy to read, handy reference that contains comprehensive explenation of all disassembly, repair,assembly and inspection operations. Each chapter provides exploded diagrams before each disassembly section for ease in identifying the correct disassembly and assembly procedures. The manual is completly bookmarked and searchable. It covers everything about the motor.

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