

# 1988 Yamaha V6excellg ..



4) Install a new key in the shaft, and insert a new bolt in the pump housing.



5) Grease the impeller, and the pump housing, turning the impeller clockwise, then tighten the bolts.



165000-0

## LOWER UNIT LEAKAGE

- 1) Tighten the gear oil dipstick, and connect the tester to the dipstick.
- 2) Pump the tester, and check the pressure. The pressure should be 100 kpa (1.0 kgf/cm<sup>2</sup>).
- 3) Check that the pressure is maintained for 10 minutes. If the pressure falls, there is a leak. (1.0 kgf/cm<sup>2</sup> 14.2 psi)

**NOTE:** \_\_\_\_\_

If the pressure falls, the leak is in the lower unit.

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